

IWAKI Magnetic Drive Pump

MDM Series (Asia Edition: English)

Instruction Manual

△ Read this manual before use of product

Thank you for selecting IWAKI Magnetic Drive Pump MDM Series. This instruction manual, which is divided into five sections, namely "Safety", "Outline of Product", "Installation", "Operation" and "Maintenance", deals with the correct handling and operation procedures for the pump. To make maximum use of the pump and to ensure safe and long time operation of the pump, please read this manual thoroughly and carefully prior to operating the pump.



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SAFETY SECTION

For the Safe and Correct Handling of the Pump

- Before use of the pump, read carefully this "Safety Section" to prevent accidents and to avoid the damage or loss of other assets.
- Observe and abide by the instructions described in this "Safety Section". These instructions are very important for protecting pump users or other persons from hazard or from loss of assets.
- Meaning of symbols
Following two symbols describe the extent of hazards and loss which may brought if the instructions are not observed or if the pump is wrongly used.

 Warning	Nonobservance or misapplication of the contents of the "Warning" could lead to a death or heavy injury of person.
 Caution	Nonobservance or misapplication of the contents of the "Caution" could lead to a injury of person or damage of assets.







Following two symbols describe the content to be observed.

	Prohibited action or procedure is indicated. Inside or near this circle, a concrete activity to be prohibited is depicted.
	Action or procedure which must be performed without fail is indicated. Inside this circle, a concrete activity to be performed is depicted.











Export Restrictions

Technical information contained in this instruction manual might be treated as controlled technology in your countries, due to agreements in international regime for export control. Please be reminded that export license/permission could be required when this manual is provided, due to export control regulations of your country.

Safety Section

WARNING	
<ul style="list-style-type: none"> ● Magnet field danger The magnet drive pumps contain very strong magnets. The strong magnet field could adversely affect persons who are assisted by electronic devices such as pacemakers etc. 	
<ul style="list-style-type: none"> ● Always turn off power supply prior to maintenance works etc. Pay special attention so that no other operator turns on by mistake the power supply while someone is working on the pump. In a noisy or poor visibility environment, display a sign near power supply switch to notify other person that someone is "WORKING" on the pump. Power supply mistakenly turned on during maintenance works may lead to personal injury. Each operator must pay special attention. 	 Power off
<ul style="list-style-type: none"> ● Wear protectors When piping is removed or pump is disassembled/assembled, wear protective gear such as safety goggles and protective gloves etc. 	 Wear protective gear
<ul style="list-style-type: none"> ● Lifting pump When pump is lifted, apply chain or belt to eye bolt and motor to keep the pump & motor horizontally. 	
<ul style="list-style-type: none"> ● No remodeling Remodeling of pump may result in serious personal injury or damage of the pump. Do not attempt remodeling pump because it is very dangerous. 	 No Remodeling
<ul style="list-style-type: none"> ● Dangerous liquid When the pump is used to transfer dangerous liquids mentioned as below, the pump must always be checked and watched so that the liquid can not be leaked. The operation of pump leaking the liquid may result in personal injury, explosion or fire accident. <ul style="list-style-type: none"> ● Explosive or flammable liquids ● Corrosive or stimulus toxic liquids ● Liquids harmful to human health 	

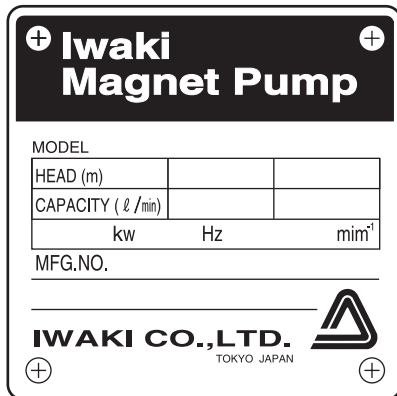
Safety Section

 CAUTION	
<p>● Attention to magnetic force</p> <p>This pump employs strong magnets. Special attention must be paid not to be injured by attracting force of magnets. Follow the procedure "Disassembling and Assembling" when the maintenance works are done.</p>	
<p>● Do not run pump dry</p> <p>Do not run pump dry (without liquid). If the pump run dry, heat is generated by rubbing, which causes pump damage. If the pump is operated with suction side valve closed, the pump runs dry.</p>	 Do not run dry
<p>● Countermeasures for static electricity</p> <p>When low electric conductivity liquid such as ultra-pure water and fluor inactive liquid (e.g. Fluorinert™) are handled, the static electricity may be generated in the pump, which may cause static discharge and pump break down. Take countermeasures to avoid and remove the static electricity.</p>	
<p>● Qualified operator</p> <p>The pump must be handled or operated by the person who has enough knowledge and well acquainted with the pump.</p>	
<p>● Eliminate air in pump chamber</p> <p>Before full operation of pump, run pump to eliminate air from pump chamber. Above all when pumping liquid which easily generates bubbles (hydrogen peroxide, sodium hypochlorite or so), eliminate air every time when pump is operated. Operation of pump with air remaining in pump chamber may heat rubbing parts of pump resulting in pump damage.</p>	
<p>● For specified application only</p> <p>The use of pump in any application other than those clearly specified may result in the failure or damage of the pump.</p>	
<p>● Ventilate the site</p> <p>When handling the liquid which may generate toxic gas, safety measures such as ventilation must be taken to prepare for the accidental liquid leakage.</p>	
<p>● Countermeasure to liquid flowing out</p> <p>Protective measurement must be taken against liquid flowing out caused by damage of pump or pipe by accident. Also, appropriate measurement must be taken so that the liquid can not directly flow out on the ground.</p>	
<p>● Disposal of used pump</p> <p>Disposal of used or damaged pump must be done in accordance with local laws and regulations. (Consult a licensed industrial waste products disposing company.)</p>	

OUTLINE OF PRODUCT

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1. Unpacking and inspection



After unpacking of the pump, check the following points.

- (1) If the product is ordered one.

Check model code, discharge capacity, discharge pressure, voltage which are written on nameplate of pump and motor to see if they conform to your order.

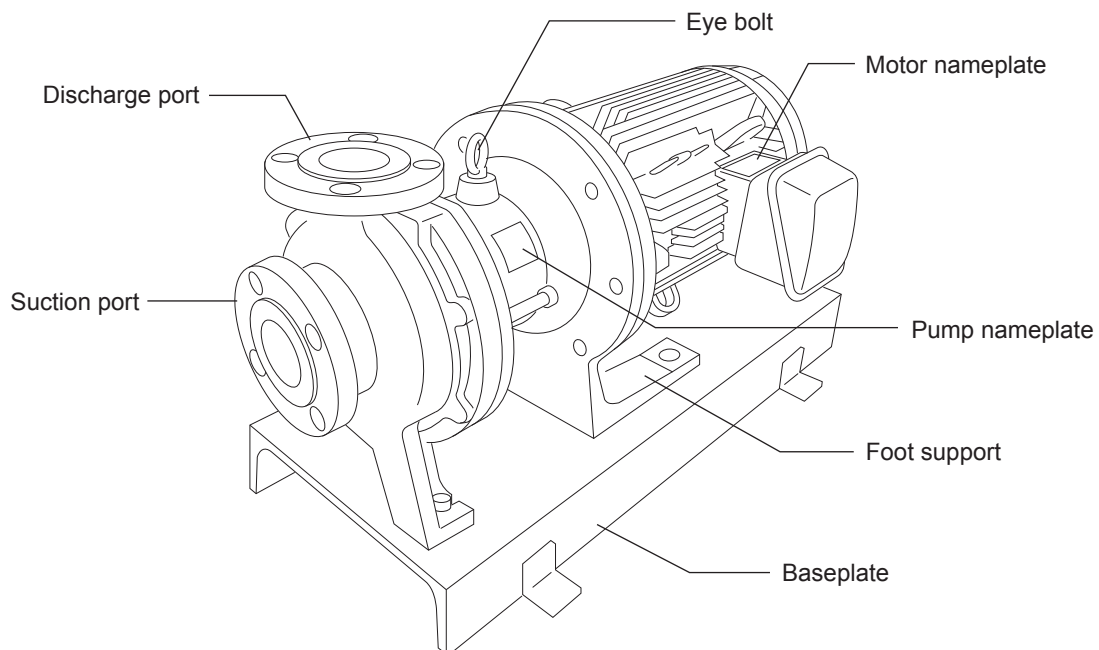
- (2) If the product is not damaged or bolts are not loosened during transportation. Tighten especially the bolts which are holding a rear casing support to the specific tightening torque subsequent to the first tightening. Refer to the "13.Disassembling & assembling" for the specific torque value.
- (3) If accessories are attached.

Standard accessories:

Bolts for back pull-out M12 × 100: 2pcs

(M10 × 50 : 2pcs for MDM25-1)

Optional accessories if ordered



2. Model code

MDM40 - 150 1 E KK F 075 J - D 2 H

1 2 3 4 5 6 7 8 9 10 11

1 Pump discharge bore Suction Discharge
 25: 40 × 25
 40: 50 × 40
 50: 65 × 50
 65: 80 × 65

2 Nominal impeller diameter: 100 - 225 (mm)

3 Impeller range: 1: Low head impeller type 2: High head impeller type (Available for MDM25 and MDM40)
 3: High head impeller type (Available for MDM25 only)

4 Main material: E: CFRETFE P: PFA N: PFA (MDM40-1 only)

Note) Pumps with the "P" and "N" codes have PFA main materials, but then casing design is different from each other.
 See the section 15. Spare parts list for detail.

5 Bearing/spindle material: KK:SiC/SiC CF:High density carbon/High purity ceramic

6 Type of motor to be mounted: F : Flange mounted motor type

7 Motor output: 004 : 0.4 kW, 007 : 0.75 kW, 015 : 1.5 kW, 022 : 2.2 kW,
 037 : 3.7 kW, 055 : 5.5 kW, 075 : 7.5 kW, 110 : 11 kW, 150 : 15 kW, (185 : 18.5 kW)

8 Standard for connection flange/motor

J : JIS pump flange + JIS motor I : ISO pump flange + IEC motor A : ANSI pump flange + JIS motor

9 Drain/special version

	Drain	Baseplate	Standard or Special version
A	Without drain	With baseplate	Standard
S			Special version
D	With drain		Standard
X			Special version
B	Without drain	Without baseplate	Standard
Y			Special version
E	With drain		Standard
Z			Special version

Note: For the pumps with the main material code of "P", an air vent is always equipped for "with drain" type.

10 Motor pole : 2 : 2 pole motor
 4 : 4 pole motor

11 High temperature type

No code : Standard

H : High temperature type

(Available for MDM25-3 and MDM40-2)

Note) In this manual, model code is simplified by using pump discharge bore code (1) and impeller range code (3). For example, when you see MDM25-1, MDM25-2, MDM25-3, MDM40-2, the figures 25 or 40 are pump discharge bore and 1, 2 or 3 are impeller range.

3. Conditions to be used

1. Maximum operating pressure

Maximum operating pressure of the pump is 1 MPa (1.6 MPa for MDM25-3 and MDM40-2). Pay attention so that the pump discharge pressure does not exceed this figure.

2. Slurry containing liquid

Basically slurry containing liquid can not be handled but SiC bearing type (KK type) can handle it in the following conditions:

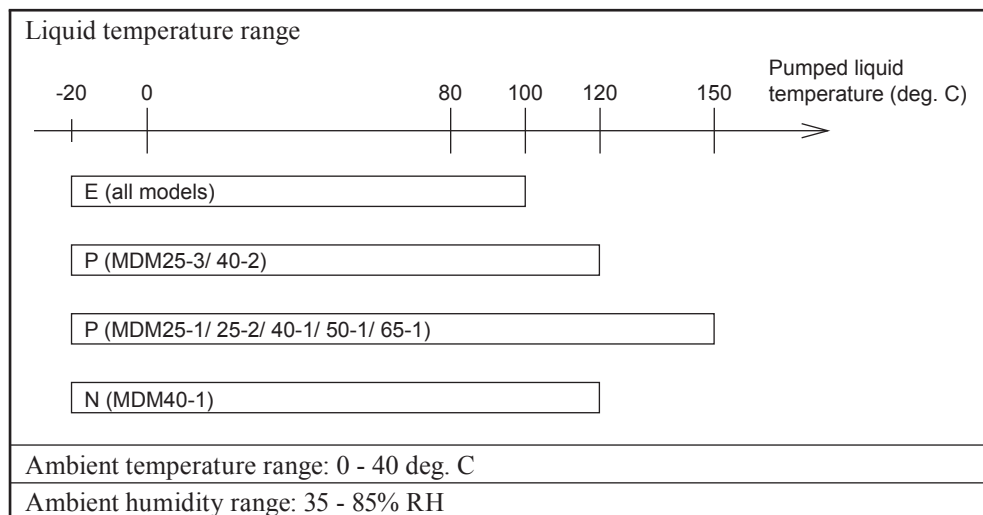
- Slurry concentration up to 5 wt%
- Slurry hardness up to 80 Hs
- Slurry size up to 50 μm

3. Performance change caused by specific gravity and viscosity of liquid

When specific gravity and viscosity are larger than water, shaft power, discharge capacity and discharge head will change depending on specific gravity and viscosity of pumped liquid. The pump was made and shipped according to the information given to IWAKI. If the liquid condition is changed, ask and confirm IWAKI to use the pump without problem.

4. Influence by liquid temperature

The chemical liquid changes its viscosity, vapor pressure and corrosivity according to the temperature change. Pay attention to the change of liquid characteristics.

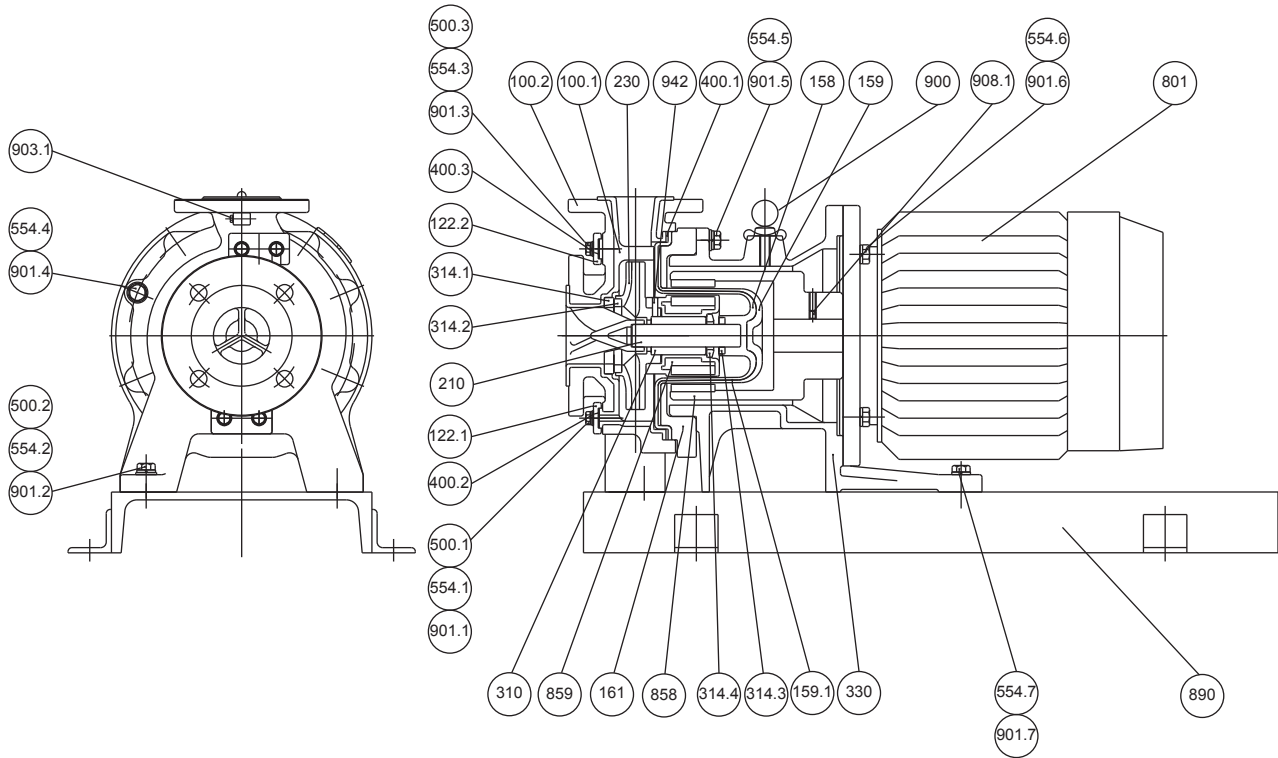


Note 1) The code "E", "P" and "N" represents main materials.

2) For temperature range of each chemical liquid, refer to Chemical Resistant Table on booklet "Technical Information on MDM Series".

3) For liquid temperature below zero deg. C and above 120 deg. C, please contact IWAKI because detailed operating condition must be considered for these temperature ranges.

4. Structure and names of parts



NO.	Parts name	Q'ty	NO.	Parts name	Q'ty
100.1	Front casing	1	554.1	Spring washer	2
100.2	Cover	1	554.2	Spring washer	2
122.1	Drain plate	1	554.3	Spring washer	2
122.2	Air vent plate	1	554.4	Spring washer	8 (6) or (10) Note (1)
158	Rear casing	1	554.5	Spring washer	4
159	Rear casing cover	1	554.6	Spring washer	4
159.1	Reinforce pipe Note (2)	1	554.7	Spring washer	2
161	Rear casing support	1	801	Motor	1
210	Spindle	1	858	Drive magnet unit	1
230	Impeller	1	859	Magnet capsule unit	1
310	Bearing	1	890	Base plate	1
314.1	Liner ling	1	900	Eye bolt	1
314.2	Mouth ring	1	901.1	Hex. head bolt	2
314.3	Rear thrust	1	901.2	Hex. head bolt	2
314.4	Rear ring	1	901.3	Hex. head bolt	2
330	Bracket	1	901.4	Hex. head bolt	8 (6) or (10) Note (1)
400.1	Gasket	1	901.5	Hex. head bolt	4
400.2	Drain gasket	1	901.6	Hex. head bolt	4
400.3	Air vent gasket	1	901.7	Hex. head bolt	2
500.1	Plain washer	2	903.1	Hex. head bolt Note (3)	5
500.2	Plain washer	2	908.1	Hex. socket head bolt	2
500.3	Plain washer	2	942	Impeller pin	2

Note (1): Q'ty in parenthesis (6) is for MDM25-1 and (10) is for MDM25-3 & MDM40-2.

(2): For high temperature type "H" of MDM25-3 & MDM40-2.

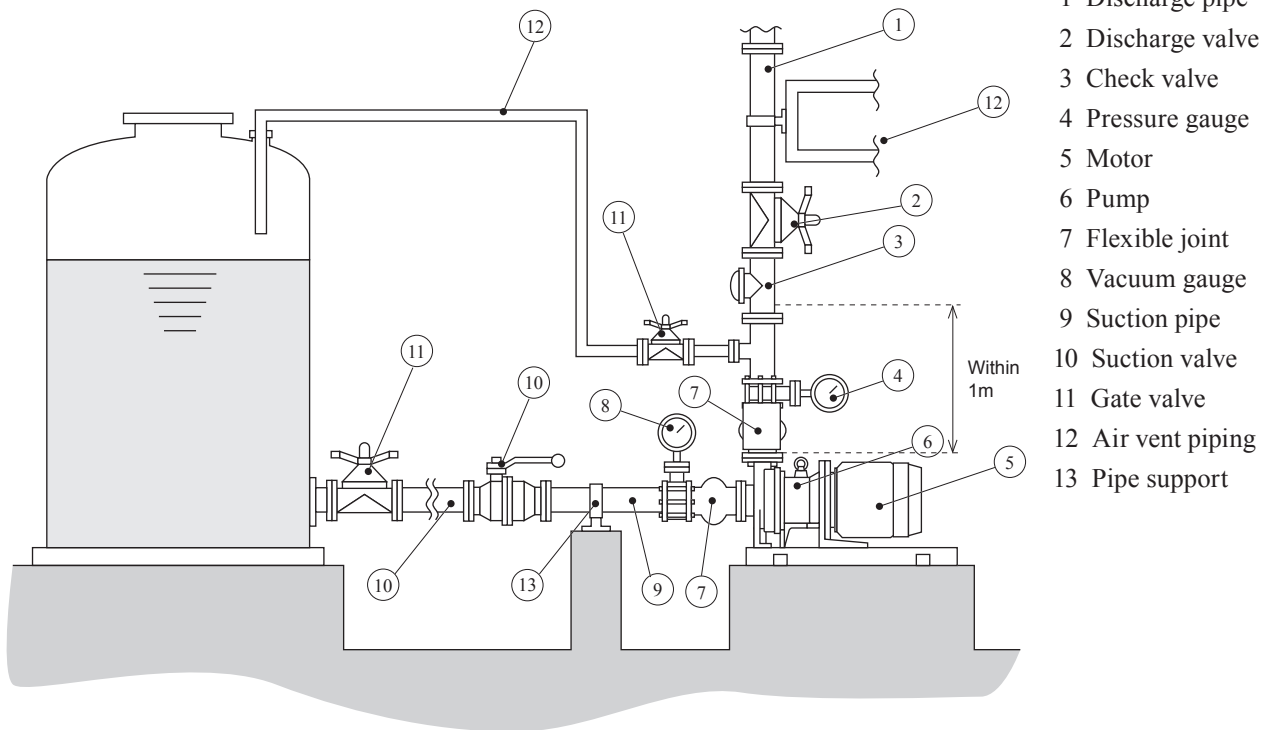
(3): For pumps with the main material codes of "E" (all models), "P" (MDM25-1) and "N" (MDM40-1).

INSTALLATION

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5. Installation

Example of recommended piping



- 1 Discharge pipe
- 2 Discharge valve
- 3 Check valve
- 4 Pressure gauge
- 5 Motor
- 6 Pump
- 7 Flexible joint
- 8 Vacuum gauge
- 9 Suction pipe
- 10 Suction valve
- 11 Gate valve
- 12 Air vent piping
- 13 Pipe support

1. Installed position

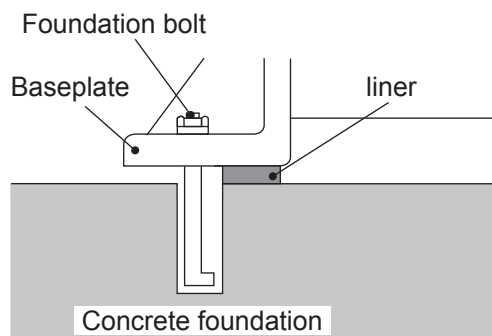
- Install and fix the pump on the foundation which is not affected by vibration generated by other machines.
- Keep enough space around the pump for the back pull-out of motor, assembly and disassembly of the pump.
- Foundation area must be larger than pump base plate.

2. Location

- Install the pump as close to the tank as possible and at lower position than the tank (flooded suction).
- If the pump is installed at the location that the pump suction port comes higher position than the liquid level of tank (suction lift style), install the priming piping and foot valve at the end.

3. Foundation

- Refer to illustration below.



6. Piping

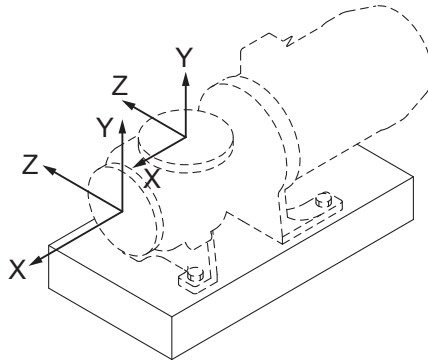
1. Tightening of pipe flange

Table below shows the bolt size and tightening torque for the connection of pipe flange to pump flange. Tightening torque is the figure when metallic flange and rubber gasket are used.

Bolt size	Tightening torque
M16	78.4 N · m

2. Pipe load and moment

Pipe load and moment put on the pump should not exceed the figures shown below.



Allowable pipe load on pump flange

Direction of load	Load kN			
	Discharge flange		Suction flange	
	MDM25, 40, 50	MDM65	MDM25, 40, 50	MDM65
F _x	0.71	1.07	0.89	1.33
F _y (Pression/Tension)	0.89/0.44	1.33/0.67	0.58	0.89
F _z	0.58	0.89	0.71	1.07

Allowable moment on pump flange

Direction of load	Moment kN · m			
	Discharge flange		Suction flange	
	MDM25, 40, 50	MDM65	MDM25, 40, 50	MDM65
M _x	0.46	0.95	0.46	0.95
M _y	0.35	0.72	0.35	0.72
M _z	0.23	0.47	0.23	0.47

3. Suction piping

(1) Flooded suction

Flooded suction is recommended.

(2) Pipe diameter

Pipe diameter should be larger than pump inlet bore.

(3) Shortest piping

Employ less bends and shortest piping length.

(4) Straight piping

Employ straight pipe just before pump inlet port.

Pump inlet bore 50A or smaller : Straight pipe of 500 mm or longer

Pump inlet bore 65A or larger : Straight pipe of 8 times as larger than inlet port

For the easy pump dismantling and maintenance, install a removable short length pipe of 300mm or so in straight piping.

(5) Air pocket in piping

Do not allow any projection in piping where air may be trapped along the suction pipe.

Suction pipe should have an ascending gradient of 1/100 toward the pump.

(6) Different diameter of pipes

If diameter of pump suction port is different from that of suction pipe, use the eccentric reducer pipe. Connect the eccentric reducer pipe so that upper side is level. Residual air may not go out if it is mounted in reverse.

(7) Gate valve in suction side

In case of flooded suction, install gate valve in suction piping. It is needed when the pump is disassembled and inspected.

(8) Piping for flushing

Install pump flushing piping in case that the dangerous liquid will be handled.

(9) End of suction piping

The end of suction pipe always should be located 500 mm or more below the liquid level. Take care so that air can not be sucked in suction piping.

(10) In case of suction lift piping

- The end of suction piping should be 1 to 1.5 times of pipe diameter or more away from the bottom of suction tank.
- Install foot valve or check valve in suction piping.

(11) Pipe support

Install the pipe support so that the weight of pipe can not be directly loaded to the pump.

(12) Pipe connection

Pipes must be connected securely so that the air can not be sucked in. If the sealing is not perfect, air is sucked in, which causes pump damage.

4. Discharge piping

(1) Pipe diameter

In case the discharge piping is long, the specified performance may not be obtained because of unexpected pipe resistance if the pipe diameter is the same as pump bore. Calculate the pipe resistance in advance to decide proper diameter of pipe.

(2) Position of the first valve

Take 1m or so distance between pump and the valve located the nearest to pump and install air eliminating piping at the place close to the nearest valve to the pump so that air can not remain in pump. Refer to "Example of recommended piping" on page 10.

(3) Gate valve

Install the gate valve in discharge piping to adjust flow rate and to protect motor from over loading. If the check valve is also installed, recommended arrangement is : Pump → Check valve → Gate valve

(4) Pressure gauge

Install a pressure gauge in discharge piping to check the operating conditions such as discharge head etc.

(5) Check valve

Check valve must be installed in the following cases.

- Discharge piping is longer than 15 to 20 meters.
- Actual head exceeds 15 meters.
- Height difference between liquid level and discharge pipe end exceeds 9 meters.
- When two pumps are used in parallel.

(6) Air vent

If horizontal discharge piping is longer than 15 to 20 meters, install air vent on the way.

(7) Drain

If the liquid must be drained to protect from freezing, install the drain valve.

(8) Pipe support

Install the pipe support so that the pipe weight can not be loaded to pump.

(9) Priming piping

Install piping for priming in case of suction lift.

7. Electrical wiring

Electrical works or wiring must be carried out by qualified and authorized person according to local law or regulation.

- Use the electromagnetic switch which conforms to motor specifications such as voltage and capacity etc.
- If pump is installed outdoor, wiring must be done so that water can not get into switch.
- Electromagnetic switch and push-button switch must securely installed apart from the pump.
- Star-delta starter, inverter or soft starter is recommended to start the motor of 5.5 kW or more power which drives the pump.

* See the instruction manual of the motor manufacturer for the handling of the motor.

8. Protection

It is recommended to install the following monitoring devices to protect the pump.

- | | |
|--------------------------------|---|
| 1. Current sensor/Power sensor | The sensors monitor the motor load and stop the pump on the detection of load change. |
| 2. Pressure sensor | The sensor monitors the starting pressure and stops the pump on the detection of pressure change. |
| 3. Flow sensor | The sensor monitors the discharge flow and stops the pump on the detection of flow change. |
| 4. Level sensor | The sensor monitors the liquid level and stops the pump when it falls below the specified level. |

It is recommended to install two or more monitoring devices. The more monitoring devices are installed, the more possibility of protecting the pump.

The DR series dry running protector (electric current sensing type) is also available as an option. Contact us for detail.

OPERATION

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9. Precautions on operation

CAUTION

- Never operate pump dry or with suction side valve closed.
- Dry running possible model (CF type of carbon bearing) can run dry (completely no liquid in pump) continuously one hour max. However rubbing parts are worn in a short time which will result in pump damage in the worst case if pump runs dry continuously exceeding one hour or if it runs dry repeatedly although it is short time.
- After the pump ran dry, leave the pump one hour or more for cooling down to start it once again. If the liquid flows into the pump just after the pump ran dry, ceramic parts are cracked due to heat shock.
- Check the direction of rotation of pump. Clockwise seen from motor fan is correct direction. If operated in reverse, pump may be damaged.
- Stop the pump within one minute if it is operated in cavitation.
- Do not run pump with air sucking in.
- If magnet coupling is disconnected, pump can not transfer liquid. Stop pump within a minute and settle the cause of disconnection before pump is started again.
- Intermittent operation
Frequent repetition of stop/start is not recommended. Stop/start repetition must be limited to six times an hour. Frequent stop/run more than six times an hour may cause accelerated damage of parts and lowered durability.
- Temperature change at starting, stopping and operating of pump must be within 80 deg. C.
- Fully close the discharge valve when pump is started to avoid water hammer.
- If the pump is operated with discharge valve closed for a long time, the liquid temperature inside the pump rises, which may cause pump damage. Do not run the pump for more than one minute with discharge valve closed.
- If power is interrupted while pump is running, switch off pump and close discharge valve.
- Pay attention so that discharge pressure can not exceed pump allowable pressure of 1 MPa.
Check that there is no looseness on each bolt before operating pump. Tighten especially the bolts which are holding rear casing support to the specific tightening torque subsequent to the first tightening. Refer to the [13.Disassembling&assembling] for the specific torque value.
- Observe the allowable minimum flow rate. If the pump is operated below the allowable minimum flow rate, bearing or rubbing parts may be seized due to lack of lubrication and cooling.

Allowable min. flow rate	MDM25 : 20 ℓ /min.
	MDM40, 50, 65 : 50 ℓ /min.
- When high temperature liquid is transferred, pump surface becomes very hot. Take protective measure against burn.

Liquid temp.	Max. pump surface temp. (Amb. temp. 40 deg.C)
80 deg. C	70 deg. C
100 deg. C	90 deg. C
120 deg. C	110 deg. C
150 deg. C	135 deg. C
- Pump noise

85 dB for MDM25-1, 25-2, 40-1, 50-1
95 dB for MDM25-3, 40-2, 65-1

10. Operation (Starting)

1. Fully close discharge valve and fully open suction valve.
2. Fill liquid into pump
 - In case of flooded suction, confirm if suction valve is fully opened.
 - In case of suction lift, prime to fill liquid into suction piping.
3. Check rotating direction of motor.
 - Start motor momentarily (within a second) to check direction. Direction is shown on "arrow" mark on pump. (Clockwise seen from motor fan side)
 - Also check if motor fan smoothly stops when switched off. If it does not stop smoothly, pump rotating parts may be locked. Check the rotating parts.
4. Air vent operation
 - Before pump operation, vent the air in the pump.
 - Fully open the valve in air vent piping and repeat one second running for three to five times.
 - After the air vent running, fully close the discharge valve.
Note: In case air vent piping is not equipped, open the discharge valve to repeat momentary run several times.
5. Starting pump
 - Start pump with discharge valve fully closed. (Maximum one minute)
 - Confirm that discharge pressure rises to shut-down pressure.
 - Gradually open discharge valve to get specified pressure (capacity).
Note: Pay attention to over-load caused by excessively opened valve.
Keep minimum allowable capacity to avoid seizure of bearing or rubbing parts.

	2P	4P
MDM25	20ℓ/min	10ℓ/min
MDM40, 50, 65	50ℓ/min	20ℓ/min

11. Pump stopping

1. Slowly close the discharge valve
Quick closing of valve may cause water hammer and pump damage.
2. Switch off and stop the pump
Confirm if pump stops smoothly. If pump stops suddenly and not smoothly, inspection is needed.
3. When the pump is stopped for a long period, anti freezing measure must be taken so that the liquid can not be frozen in the pump or piping.

Maintenance

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12. Troubleshooting

Troubles	Symptom on pump		Cause	Check & countermeasures	
	When disch. valve closed	When disch. valve opened			
Liquid can not be sucked		Press. gauge & vacuum gauge indicate zero.	<ul style="list-style-type: none"> Lack of priming liquid Dry running 	<ul style="list-style-type: none"> Stop pump and replenish pump with liquid to re-start. 	
	Primed liquid drops quickly		<ul style="list-style-type: none"> Foot valve is clogged by foreign matters. 	<ul style="list-style-type: none"> Clean foot valve Check if foreign matters are not adhered to valve seat. 	
	After starting, pressure drops as soon as discharge valve is opened.		Pressure gauge vibrates and drops to zero.	<ul style="list-style-type: none"> Air is sucked from suction pipe or gasket. 	<ul style="list-style-type: none"> Check if connected flanges are completely sealed. Check if liquid level of tank is not excessively lowered.
				<ul style="list-style-type: none"> Disconnected magnet coupling 	<ul style="list-style-type: none"> Check amperage to see if motor is not overloaded. Check if foreign matters do not lock impeller or magnet capsule Check if voltage is normal.
	Press. gauge shows low pressure		<ul style="list-style-type: none"> Low pump speed Reverse rotation 	<ul style="list-style-type: none"> Check wiring or motor. Interchange wiring connection. 	
Discharge capacity is small.	Pressure gauge & vacuum gauge indicates normal figure.	Vacuum gauge indicates high figure.	<ul style="list-style-type: none"> Strainer is clogged by foreign matters. 	<ul style="list-style-type: none"> Remove foreign matters. 	
		Vacuum gauge indicates very high figure.	<ul style="list-style-type: none"> Air pocket in suction piping 	<ul style="list-style-type: none"> Check and remedy suction piping. 	
			<ul style="list-style-type: none"> Foreign matters are clogged at impeller inlet. 	<ul style="list-style-type: none"> Remove foreign matters. 	
		Pressure gauge & vacuum gauge vibrate.		<ul style="list-style-type: none"> Air is sucked in from suction pipe or gasket. 	<ul style="list-style-type: none"> Check connection part of pipes and retighten it.
				<ul style="list-style-type: none"> Foreign matters clog at discharge side. 	<ul style="list-style-type: none"> Remove foreign matters. Remove foreign matters or scales in piping.
		Vacuum gauge indicates high but pressure gauge indicates normal.	<ul style="list-style-type: none"> There are resistance such as air pocket etc. in suction piping. 	<ul style="list-style-type: none"> Check if there is not protruded section in suction piping. 	

Troubles	Symptom on pump		Cause	Check & countermeasures
	When disch. valve closed	When disch. valve opened		
Discharge capacity is small.	Pressure gauge & vacuum gauge indicates normal figure.	Pressure is high but vacuum is normal.	<ul style="list-style-type: none"> • Too high actual head or too large pipe resistance 	<ul style="list-style-type: none"> • Check actual head of discharge piping and loss of pipe resistance.
	Pressure is low and vacuum is very low.	Pressure is low and vacuum is low.	<ul style="list-style-type: none"> • Motor rotates in reverse 	<ul style="list-style-type: none"> • Interchange motor wiring.
Motor is overheated.			<ul style="list-style-type: none"> • Lowered power voltage 	<ul style="list-style-type: none"> • Check voltage or frequency.
			<ul style="list-style-type: none"> • Overload 	<ul style="list-style-type: none"> • Check density and viscosity of liquid
			<ul style="list-style-type: none"> • Too high ambient temperature 	<ul style="list-style-type: none"> • Ventilate
Discharge capacity is rapidly reduced.		Vacuum gauge indicates high figure.	<ul style="list-style-type: none"> • Foreign matters clog suction piping. 	<ul style="list-style-type: none"> • Remove foreign matters.
Pump vibrates.			<ul style="list-style-type: none"> • Foundation is not perfect. 	<ul style="list-style-type: none"> • Re-install the pump.
			<ul style="list-style-type: none"> • Loosened mounting bolts. 	<ul style="list-style-type: none"> • Re-tighten
			<ul style="list-style-type: none"> • Cavitation occurs. 	<ul style="list-style-type: none"> • Resolve the reason of cavitation.
			<ul style="list-style-type: none"> • Worn or melted bearing 	<ul style="list-style-type: none"> • Replace
			<ul style="list-style-type: none"> • Broken magnet capsule or spindle 	<ul style="list-style-type: none"> • Replace
			<ul style="list-style-type: none"> • Bad dynamic balance of drive magnet 	<ul style="list-style-type: none"> • Resolve the reason or replace
			<ul style="list-style-type: none"> • Worn bearing of motor 	<ul style="list-style-type: none"> • Replace bearing or motor

13. Maintenance & inspection

⚠ Warning

- Magnetic force is very strong. Pay attention when you handle the magnet capsule or driving magnet so that fingers can not be injured by attraction of magnets.
- The persons who are assisted by electronic devices such as pacemakers etc. are prohibited to approach the magnet capsule and drive magnet.

⚠ Caution

- Magnetic force is very strong. Pay attention iron pieces or powder can not be attracted to the magnet capsule or drive magnet.
- Do not approach the magnetic card to the pump not to break the data.

1. Periodical inspection (Once a six months)

Parts name	Inspection items	Countermeasures
Drive magnet	• If there is no rubbed trace.	• If abnormality is found, consult dealer.
	• If drive magnet housing is correctly mounted or if hex. bolts are not loosened.	• Re-mount the drive magnet to motor shaft or re-tighten the bolt.
	• Decentering of magnet and motor shaft. (Max. 0.1 mm)	• Re-tighten bolts or replace drive magnet. (Consult dealer if replacement is needed.)
Rear casing	• Rubbed trace in inner surface.	• If abnormality is found, consult dealer.
	• If there is no cracks.	• If crack is found, replace.
	• Wear of thrust ring.	• If worn abnormally, consult dealer.
	• Dirty inside.	• Cleaning
Magnet capsule	• If there is no rubbed trace.	• If abnormality is found, consult dealer.
	• If there is no cracks.	• If abnormality is found, consult dealer.
	• Measure the bearing inner diameter.	• Replace if worn excessively.
	• If impeller is securely fixed to magnet capsule.	• If loosened, replace or consult dealer.
Impeller	• Measure the mouth ring thickness.	• Replace if excessively worn.
	• If there is no cracks.	• Replace if cracked.
	• If there is no trace of cavitation. (Abnormal wear, seizure etc.)	• Resolve the reason.
	• Dirt or clog inside impeller.	• Clean
	• Change of dimension.	• Replace if abnormality is found.
Front casing	• Dirty wet-end.	• Clean
	• If there is no cracks.	• Replace if abnormality is found.
	• If there is no abnormal wear, cracks, rubbed traces in liner ring.	• Consult dealer if abnormality is found.
	• Clogged drain.	• Clean
	• If there is no swelling or cracks in gasket.	• Replace if abnormality is found.
	• If there is no rubbed trace.	• Consult if abnormality is found.
Spindle	• If there is no crack.	• Replace if abnormality is found.
	• Wear against bearing	• Replace if excessively worn.

2. Wear limit of bearing and spindle (Time to be replaced)

Unit: mm

Model	Bearing inner dia.		Spindle outer dia.	
	New one	Wear limit	New one	Wear limit
MDM25-1	20	21	20	19
MDM25-2, MDM40-1, MDM50-1	26	27	26	25
MDM25-3, MDM40-2, MDM65-1	30	31	30	29

Note1. When the clearance between bearing inner dia. and spindle outer dia. exceeds 1 mm, replace by new ones.
Carbon bearing (CF) type: Replace by new one either spindle or bearing which is worn more (normally it is bearing).

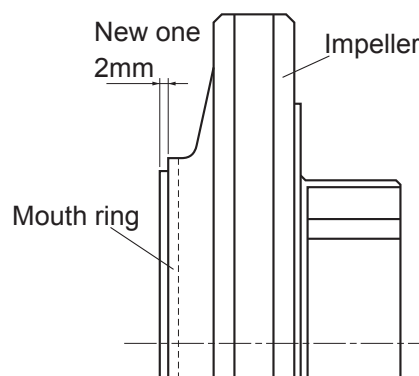
SiC bearing (KK) type: Replace by new ones both bearing and spindle.

- It may possible that rubbing parts are worn a little in a short time after the pump is started first time, but it is not abnormal.

3. Wear limit of mouth ring (Time to be replaced)

Step between mouth ring and impeller is 2 mm when the pump is shipped. Replace mouth ring when this step becomes zero.

Model	Thickness of mouth ring	
	New one	Wear limit
MDM25-1, MDM25-2, MDM40-1	8 mm	6 mm
MDM25-3, MDM40-2, MDM50-1, MDM65-1	9 mm	7 mm

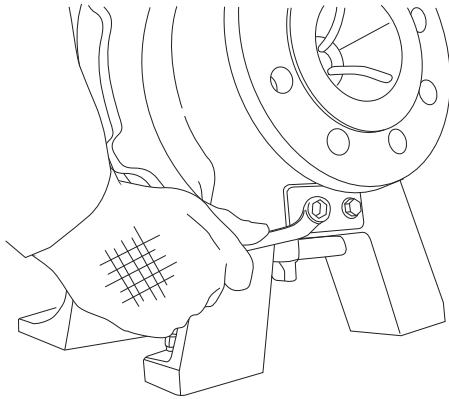


14. Disassembling & assembling

Tool list

Following tools are necessary to disassemble and assemble the pump.

Tool	MDM25-1	MDM25-2, MDM25-3, MDM40, MDM50, MDM65	Remarks
Spanner	13 mm, 17 mm, 19 mm	13 mm, 19 mm, 24 mm	1 pc/each
Hex. wrench	4 mm, 5 mm	4 mm, 5 mm	1 pc/each
Plastic round bar	24 mm dia. × 80 L	34 mm dia. × 100 L	To remove & mount bearing
Plastic welder or industrial dryer	1 unit		
Hand press	1 unit		



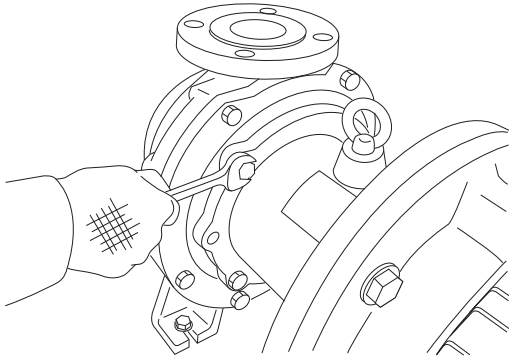
1. Disassembly of pump casing

- (1) Remove hex. bolts (901.3) and drain plate (122.1) to drain liquid inside.

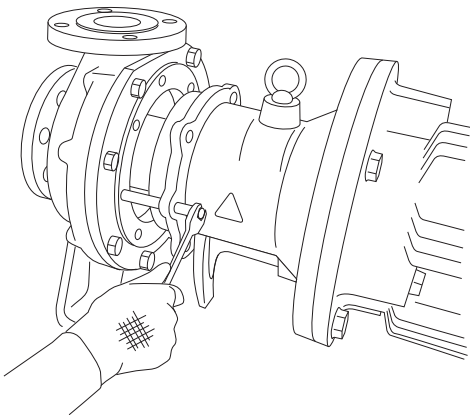
For the type without drain, disassemble the pump after the liquid inside is neutralized or the pump is cleaned by water.

⚠ Warning

If all the hex. bolts are loosened simultaneously, liquid will splash and will result in injury.



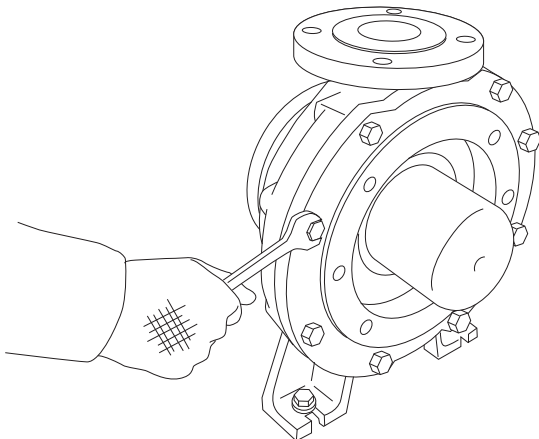
- (2) Remove hex. bolts (901.7) of foot support (330).
- (3) Remove hex. bolts (901.5) of pump side.

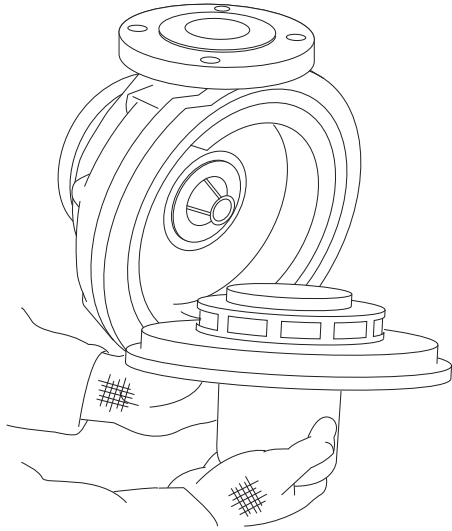


- (4) Separate pump body from foot support by screwing two bolts (M12 × 100, and M10 × 50 for MDM25-1) from motor side through bolt threads holes of foot support. Screw in bolts alternatively to remove foot support backward. (Screw in bolts by approx. 80 mm and approx. 40mm for MDM25-1).

- (5) Pull out backward motor and foot support by lifting them by crane or so. Take care so that the motor and foot support are pulled out straight to backward. Otherwise, drive magnet (858) touches the rear casing (158).

- (6) Remove hex. bolts (901.4) of cover (100.2) to pull out rear casing holder.

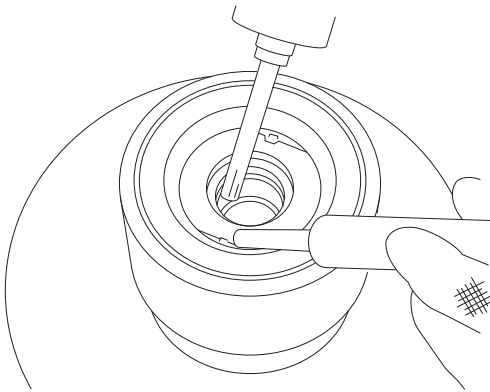




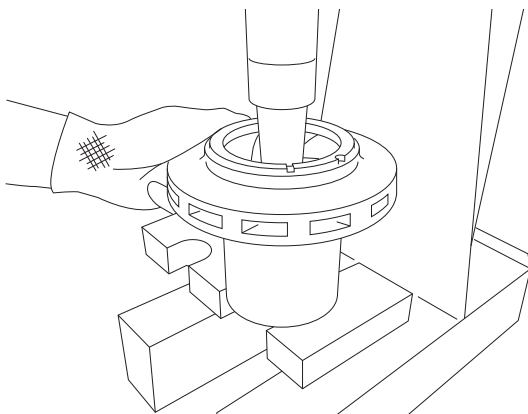
- (7) Then, remove rear casing (158) from rear casing cover (159). If rear casing is hard to remove, remove it by turning. Pay attention not to drop the impeller (230)/magnet capsule (859) unit which is located in the rear casing.

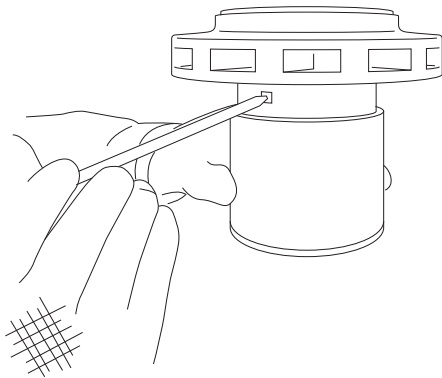
2. Removal of impeller and bearing

- (1) Stand up the claw of rear ring (314.4) after it was heated by plastic welder or industrial dryer.

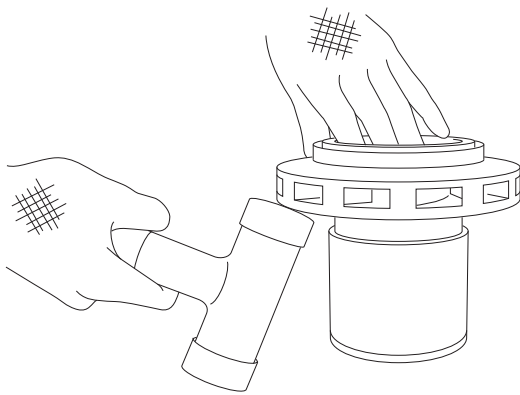


- (2) Apply plastic made round bar of 34 mm dia. × 100L (24 mm dia. × 80 L for MDM25-1) on the bearing end through impeller side and remove bearing (310) and rear ring (314.4) using hand press etc.



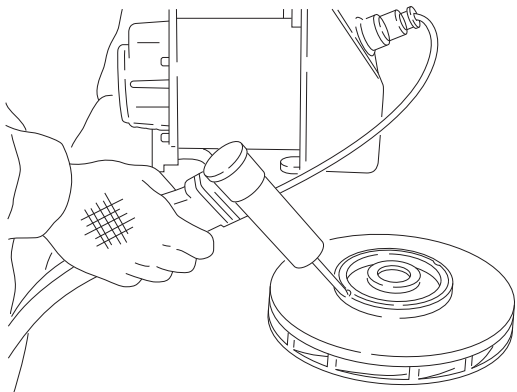


- (3) Remove impeller fixing pin (942) of upper part of magnet capsule by pushing it by screw driver or like.



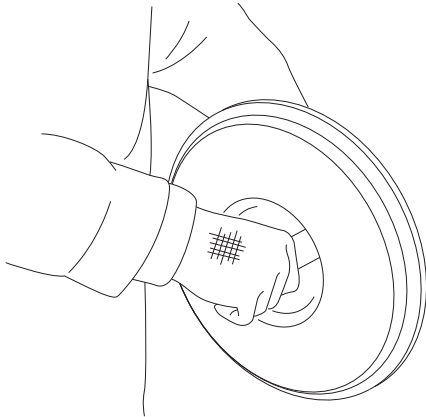
- (4) Remove impeller (230) from magnet capsule (859). If it is hard to remove, slightly strike the impeller back side with plastic hammer.

Impeller (230) and magnet capsule (859) of high temp. type of MDM25-3 and MDM40-2 can not be separated because they are unified by welding.



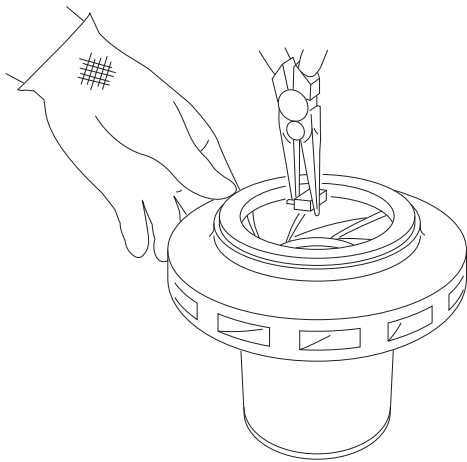
3. Replacement of mouth ring

- (1) Stand up the claw of impeller after it was heated by plastic welder or industrial dryer.
- (2) Replace the mouth ring (314.2), and fix it by heating the claw with plastic welder or industrial dryer and push the claw down.



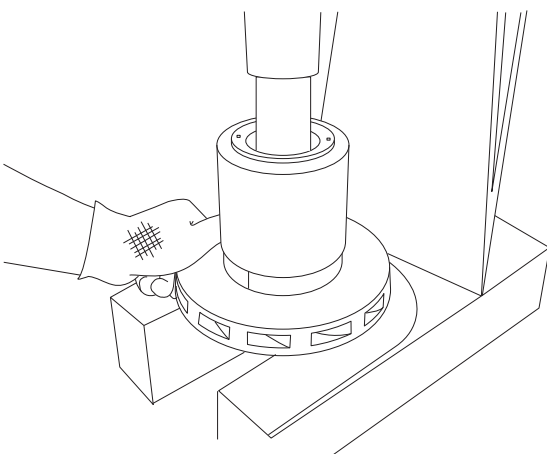
4. Replacement of spindle

- (1) Spindle (210) is slightly pressed into rear casing (158). Pull out the spindle by a hand. If it is hard to pull it out, pull it out by shaking it right and left.
- (2) Wipe off the stain at spindle inserted part of rear casing and insert the spindle. Use hand press or like if it is hard to insert.



5. Mounting impeller and bearing

- (1) Put together the depressed and hollowed parts of impeller and magnet capsule and insert the impeller into magnet capsule. At the same time, align the insert ports of impeller pin.
- (2) Insert the impeller pin. Pliers are useful for easy insertion.



- (3) Put the magnet capsule on top and insert the bearing into magnet capsule by using hand press. Before starting the works, warm the magnet capsule putting it in water of 90 deg. C.
- (4) Then, insert the rear ring and fix it by heating the claw with plastic welder or industrial dryer to weld it and push it to rear ring.

6. Assembling

Assemble the pump in reverse procedures paying attention to the following points.

- Replacement of gasket

Do not fail to replace the gasket by new one. Pay attention so that it cannot be forgotten to be put or it can be mounted correctly without twist or bite. Clean the sealing surface before mounting the gasket.

- Tightening of bolts

Tighten the bolts diagonally and evenly.

- Cleaning of magnet capsule

Powdered iron or like can be attracted to the magnet capsule. Remove the foreign matters before assembling.

- (1) Mount the gasket on front casing (100.1).
- (2) Mount impeller/magnet capsule unit on rear casing and mount them on front casing by rotating the rear casing right and left.
- (3) Then mount the rear casing cover and securely fix the rear casing support by tightening hex. bolts diagonally and evenly.

- Tightening torque of rear casing support

MDM25-1 : 58.8N · m

MDM25-2

MDM25-3

MDM40-1

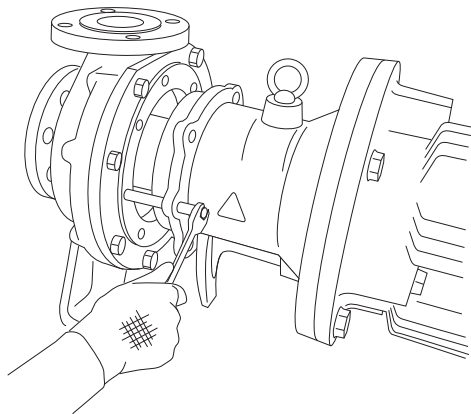
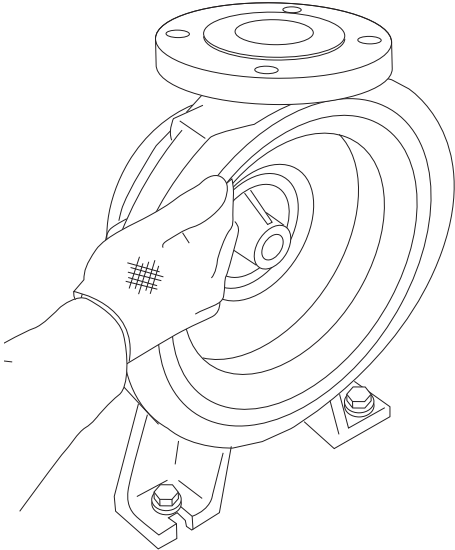
MDM40-2

MDM50-1

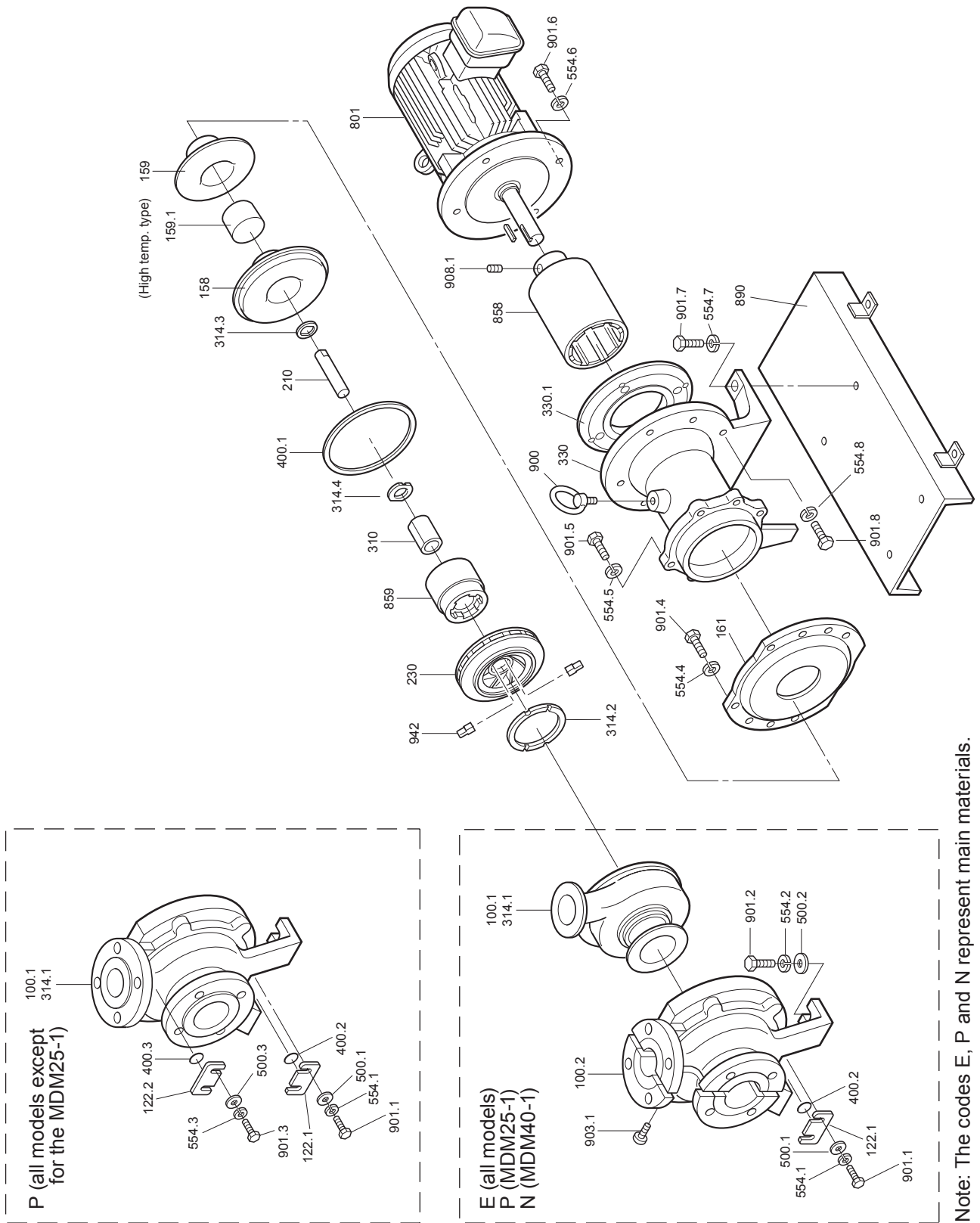
MDM65-1

} 85N · m

- (4) Remove foreign matters from the drive magnet.
- (5) Lift the foot support/motor and insert the faucet part of foot support into the rear casing support by unscrewing the bolts alternatively. (Before the works, attached bolts (M12 × 100) are screwed by half into the foot support.
- (6) Then, fix the foot support and rear casing support by hex. bolts. Foot support must be inserted straight, otherwise, drive magnet will touch the rear casing cover.



15. Repair parts list



P (all models except for the MDM25-1)

E (all models)
P (MDM25-1)
N (MDM40-1)

Note: The codes E, P and N represent main materials.

NO	Parts name	Model code	Q'ty	MDM25-1		MDM25-2		MDM25-3		MDM40-1		MDM40-2		MDM40-2		MDM40-2		MDM50-1		MDM65-1		MDM65-1		Remarks	
				Low head Code No.	High head Code No.	7.5kW or below Code No.	High head Code No.	7.5kW or below Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.		Code No.
100.1+	Front casing	PKK	1	MDM0001																				With drain hole	
314.1		EKK	1	MDM0002	MDM0110	MDM0722	MDM0869	MDM0872	MDM0872	MDM0203	MDM0872	MDM0872	MDM0872	MDM0872	MDM0872	MDM0872	MDM0872	MDM0872	MDM0279	MDM0366	MDM0366	MDM0366	MDM0366	With drain hole	
		ECF	1	MDM0003	MDM0111	MDM1003	MDM1003	MDM1002	MDM1003	MDM0204	MDM1002	MDM1002	MDM1002	MDM1002	MDM1002	MDM1002	MDM1002	MDM1002	MDM0280	MDM0367	MDM0367	MDM0367	MDM0367	With drain hole	
		NKK	1							MDM1101															With drain hole
		PKK	1	MDM0004																					Without drain hole
100.1+	Front casing unit (Note 1)	EKK	1	MDM0005	MDM0112	MDM0723	MDM0870	MDM0873	MDM0205	MDM0870	MDM0870	MDM0870	MDM0870	MDM0870	MDM0870	MDM0870	MDM0870	MDM0870	MDM0281	MDM0368	MDM0368	MDM0368	MDM0368	Without drain hole	
314.1		ECF	1	MDM0006	MDM0113	MDM1001	MDM1001	MDM1001	MDM0206	MDM1000	MDM1000	MDM1000	MDM1000	MDM1000	MDM1000	MDM1000	MDM1000	MDM1000	MDM0282	MDM0369	MDM0369	MDM0369	MDM0369	Without drain hole	
		NKK	1							MDM1102															Without drain hole
		PKK	1	MDM0007	MDM0114	MDM0724	MDM0871	MDM0873	MDM0207	MDM0871	MDM0871	MDM0871	MDM0871	MDM0871	MDM0871	MDM0871	MDM0871	MDM0871	MDM0283	MDM0464	MDM0464	MDM0464	MDM0464	With drain hole	
903.1		EKK, ECF	1	MDM0008	MDM0116	MDM0728	MDM0875	MDM0876	MDM0209	MDM0875	MDM0875	MDM0875	MDM0875	MDM0875	MDM0875	MDM0875	MDM0875	MDM0875	MDM0285	MDM0472	MDM0472	MDM0472	MDM0472	Without drain hole	
122.1	Drain plate	EKK, ECF F075 (Note 4)	1	MDM0009	MDM0116	MDM0729	MDM0876	MDM0209	MDM0876	MDM0876	MDM0876	MDM0876	MDM0876	MDM0876	MDM0876	MDM0876	MDM0876	MDM0285	MDM0466	MDM0466	MDM0466	MDM0466	Without drain hole		
122.2	Air vent plate	Steel	1	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	With drain hole	
158	Rear casing	PKK, NKK	1	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	MDM0009	Without drain hole	
159	Rear casing cover	PKK, EKK, ECF for high temp. type	1	MDM0010	MDM0117	MDM0730	MDM0877	MDM0210	MDM0730	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0210	MDM0370	MDM0370	MDM0370	MDM0370	MDM0370	Without drain hole	
159.1	Reinforce ring for high temp. type	EKK, ECF	1	MDM0011	MDM0118	MDM0732	MDM0877	MDM0211	MDM0732	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0211	MDM0371	MDM0371	MDM0371	MDM0371	MDM0371	Without drain hole	
161	Rear casing support	FRP	1	MDM0012	MDM0119	MDM0733	MDM0877	MDM0212	MDM0733	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0212	MDM0371	MDM0371	MDM0371	MDM0371	MDM0371	Without drain hole	
186	Front spacer	Ductile cast iron	1	MDM0013	MDM0120	MDM0852	MDM0877	MDM0213	MDM0852	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0213	MDM0372	MDM0372	MDM0372	MDM0372	MDM0372	Note 5	
210	Spindle	PKK, NKK, EKK	1	MDM0014	MDM0121	MDM0372	MDM0877	MDM0607	MDM0372	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0607	MDM0121	MDM0372	MDM0372	MDM0372	MDM0372	Without drain hole	
230	Impeller	ECF	1	MDM0015	MDM0122	MDM0373	MDM0877	MDM0122	MDM0373	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0877	MDM0122	MDM0373	MDM0373	MDM0373	MDM0373	MDM0373	Without drain hole	
230+	Impeller ass'y	Refer to impeller parts list																							
314.2																									

NO	Parts name	Model code	Q'ty	MDM25-1		MDM25-2		MDM25-3		MDM40-1		MDM40-2		MDM50-1		MDM65-1		Remarks			
				Low head Code No.	High head Code No.	High head Code No.	7.5KW or below Code No.	MDM0735 Code No.	MDM0123 Code No.	7.5KW or below Code No.	MDM0735 Code No.	MDM0123 Code No.	MDM0735 Code No.	MDM0123 Code No.	MDM0735 Code No.	MDM0123 Code No.	MDM0735 Code No.		MDM0123 Code No.		
230+	Impeller/magnet capsule ass'y																				
310+																					
314.2+																					
314.4+																					
859+																					
942																					
		Refer to impeller parts list																			
310	Bearing	PKK, NKK, EKK	1	MDM0016	MDM0123	MDM0735	MDM0735	MDM0123	MDM0735	MDM0123	MDM0735	MDM0123	MDM0735	MDM0123	MDM0735	MDM0123	MDM0735	MDM0123	MDM0735	MDM0123	
		ECF	1	MDM0017	MDM0124	MDM0950	MDM0950	MDM0124	MDM0950	MDM0124	MDM0950	MDM0124	MDM0950	MDM0124	MDM0950	MDM0124	MDM0950	MDM0124	MDM0950	MDM0124	
314.2	Mouth ring	PKK, NKK, EKK	1	MDM0018	MDM0018	MDM0488	MDM0488	MDM0018	MDM0488	MDM0018	MDM0488	MDM0018	MDM0488	MDM0018	MDM0488	MDM0018	MDM0488	MDM0018	MDM0488	MDM0018	
		ECF	1	MDM0019	MDM0019	MDM0951	MDM0951	MDM0019	MDM0951	MDM0019	MDM0951	MDM0019	MDM0951	MDM0019	MDM0951	MDM0019	MDM0951	MDM0019	MDM0951	MDM0019	
314.3	Rear thrust	EKK, ECF	1	MDM0020	MDM0125	MDM0378	MDM0378	MDM0125	MDM0378	MDM0125	MDM0378	MDM0125	MDM0378	MDM0125	MDM0378	MDM0125	MDM0378	MDM0125	MDM0378	MDM0125	
		PKK, NKK	1			MDM0615	MDM0615		MDM0615		MDM0615		MDM0615		MDM0615		MDM0615		MDM0615		
314.4	Rear ring	PKK, NKK, EKK	1	MDM0021	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	MDM0126	
		ECF	1	MDM0022	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	MDM0127	
330	Bracket (Note 2)	F015, F022	1	MDM0023																	
		F022 (Note 4)	1	MDM0604																	
		F037	1		MDM0128			MDM0128		MDM0128			MDM0128		MDM0128			MDM0128		MDM0128	
		F055, F075	1		MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	
		F075 (Note 4)	1		MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	MDM0467	
		F110, F150, F185	1			MDM0467	MDM0467		MDM0467		MDM0467		MDM0467		MDM0467		MDM0467		MDM0467		
		F004-4P	1	MDM0616																	
		F007-4P	1	MDM0023																	
		F015-4P	1		MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	MDM0620	
		F022, F037-4P	1		MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	MDM0128	
		F055-4P	1		MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	MDM0129	
330.1	Motor adapter	F150/F185 (Note 4)	1			MDM0610	MDM0610		MDM0610		MDM0610		MDM0610		MDM0610		MDM0610		MDM0610		
		F004-4P	1	MDM0617																	
		F015-4P	1		MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	MDM0621	
400.1	Gasket	PTFE	1	MDM0024	MDM0130	MDM0736	MDM0736	MDM0214	MDM0130	MDM0214	MDM0130	MDM0214	MDM0130	MDM0214	MDM0130	MDM0214	MDM0130	MDM0214	MDM0130	MDM0214	
400.2	Drain gasket	PTFE	1	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	
400.3	Air vent gasket	PKK/PTFE	1	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	MDM0025	
500.1	Plain washer		2	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	

NO	Parts name	Model code	Q'ty	MDM25-1		MDM25-2		MDM25-3		MDM40-1		MDM40-2		MDM40-2		MDM50-1		MDM65-1		MDM65-1		Remarks
				Low head Code No.	High head Code No.	High head Code No.	7.5kW or below Code No.	11/15/18.5kW Code No.	Code No.	Code No.	7.5kW or below Code No.	11/15/18.5kW Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.		
500.2	Plain washer		2	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	MDM0027	
500.3	Plain washer		2	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	MDM0026	
554.1	Spring washer		2	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	
554.2	Spring washer		2	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	
554.3	Spring washer		2	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	MDM0028	
554.4	Spring washer		6/8/10	MDM0030	MDM0029	MDM0490	MDM0490	MDM0490	MDM0490	MDM0029	MDM0490	MDM0490	MDM0490	MDM0490	MDM0490	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	25-1 : 6, 25-3 : 8, 40-2 : 10
554.5	Spring washer		4	MDM0030	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	
554.6	Spring washer	F015, F022 F022 (Note 4) F037, F055, F075 F075 (Note 4) F110, F150, F185	4 4 4 4 4	MDM0030 MDM0029							MDM0030											
554.7	Spring washer		2	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	MDM0029	
554.8	Spring washer	F004-4P F015-4P	4 4	MDM0028	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	MDM0030	
801	Motor		1																			
858	Drive magnet unit (Note 2)	F015 F022 F022 (Note 4) F037 F055 F075 F075 (Note 4) F110 F150 F185 F150 (Note 4) F185 (Note 4) F004-4P F007-4P F015-4P F022-4P F037-4P F055-4P	1 1	MDM0031 MDM0032 MDM0605 MDM0131 MDM0132 MDM0286 MDM0286 MDM0608 MDM0738 MDM0738 MDM0738 MDM0739 MDM0739 MDM0618 MDM0627																		

NO	Partis name	Model code	Qty	MDM25-1		MDM25-2		MDM25-3		MDM40-1		MDM40-2		MDM50-1		MDM65-1		Remarks		
				Low head Code No.	High head Code No.	High head Code No.	7.5kW or below Code No.	11/15/18.5kW Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.	Code No.			
859	Magnet capsule unit	PKK-F015	1	MDM0033																
		PKK-F022	1	MDM0033																
		PKK/NKK-F037	1		MDM0133						MDM0133				MDM0133					
		PKK/NKK-F055	1		MDM0133	MDM0287					MDM0133	MDM0287			MDM0133	MDM0287				
		PKK/NKK-F075	1		MDM0287	MDM0287					MDM0287	MDM0287			MDM0287	MDM0287				
		PKK-F110	1				MDM0469						MDM0469					MDM0469		
		PKK-F150	1					MDM0469					MDM0469					MDM0469		
		PKK-F185	1						MDM0469				MDM0469					MDM0469		
		PKK-F004-4P	1	MDM0033																
		PKK-F007-4P	1	MDM0033																
		PKK/NKK-F015-4P	1		MDM0133	MDM0133					MDM0133	MDM0133				MDM0133	MDM0133			
		PKK/NKK-F022-4P	1		MDM0133	MDM0133					MDM0133	MDM0133				MDM0133	MDM0133			
		PKK/NKK-F037-4P	1		MDM0287	MDM0287					MDM0287	MDM0287				MDM0287	MDM0287			
		PKK-F055-4P	1				MDM0469						MDM0469					MDM0469		
		EKK/ECF-F015	1	MDM0034																
		EKK/ECF-F022	1	MDM0034																
		EKK/ECF-F037	1			MDM0134						MDM0134					MDM0134			
		EKK/ECF-F055	1			MDM0134	MDM0228					MDM0134	MDM0228				MDM0134	MDM0228		
		EKK/ECF-F075	1			MDM0228	MDM0228					MDM0228	MDM0228				MDM0228	MDM0228		
		EKK/ECF-F110	1					MDM0470						MDM0470					MDM0470	
EKK/ECF-F150	1						MDM0470					MDM0470					MDM0470			
EKK/ECF-F185	1							MDM0470				MDM0470					MDM0470			
EKK/ECF-F004-4P	1	MDM0034																		
EKK/ECF-F007-4P	1	MDM0034																		
EKK/ECF-F015-4P	1			MDM0134	MDM0134					MDM0134	MDM0134				MDM0134	MDM0134				
EKK/ECF-F022-4P	1			MDM0134	MDM0134					MDM0134	MDM0134				MDM0134	MDM0134				
EKK/ECF-F037-4P	1			MDM0288	MDM0288					MDM0288	MDM0288				MDM0288	MDM0288				
EKK/ECF-F055-4P	1					MDM0470						MDM0470					MDM0470			
890	Base plate		1	MDM0035	MDM0135	MDM0471				MDM0135	MDM0471				MDM0135	MDM0471				
		F022 (Note 4)	1	MDM0606																
900		F075 (Note 4)	1		MDM0471	MDM0471				MDM0471	MDM0471				MDM0471	MDM0471				
901.1	Eye bolt		1	MDM0036	MDM0036	MDM0036				MDM0036	MDM0036				MDM0036	MDM0036				
		Hex. head bolt	2	MDM0037	MDM0037	MDM0037				MDM0037	MDM0037				MDM0037	MDM0037				

NO	Parts name	Model code	Q'ty	MDM25-1	MDM25-2	MDM25-3	MDM40-1	MDM40-2	MDM40-2	MDM50-1	MDM65-1	MDM65-1	Remarks
				Low head Code No.	High head Code No.	7.5kW or below Code No.	11/15/18.5kW Code No.	7.5kW or below Code No.	7.5kW or below Code No.	Code No.	Code No.	Code No.	
901.2	Hex. head bolt		2	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	
901.3	Hex. head bolt	F075 (Note 4)	2	MDM0609	MDM0609	MDM0609	MDM0609	MDM0609	MDM0609	MDM0609	MDM0609	MDM0609	
901.4	Hex. head bolt		6/8/10	MDM0037	MDM0037	MDM0037	MDM0037	MDM0037	MDM0037	MDM0037	MDM0037	MDM0037	
901.5	Hex. head bolt		4	MDM0039	MDM0137	MDM0491	MDM0137	MDM0491	MDM0137	MDM0137	MDM0137	MDM0137	25-1 : 6, 25-3/40-2 : 10
901.6	Hex. head bolt	F015, F022	4	MDM0040	MDM0136	MDM0136	MDM0136	MDM0136	MDM0136	MDM0136	MDM0136	MDM0136	
		F022 (Note 4)	4	MDM0041									
		F037	4		MDM0555		MDM0555			MDM0555			
		F055, F075	4		MDM0137	MDM0137	MDM0137	MDM0137	MDM0137	MDM0137	MDM0137	MDM0137	
		F075 (Note 4)	4	MDM0491	MDM0491	MDM0491	MDM0491	MDM0491	MDM0491	MDM0491	MDM0491	MDM0491	
		F110, F150, F185	4			MDM0491		MDM0491			MDM0491		
		F004-4P	4	MDM0619									
		F007-4P	4	MDM0041									
		F015-4P	4		MDM0041		MDM0041			MDM0041	MDM0041	MDM0041	
		F022, F037-4P	4		MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	
		F055-4P	4			MDM0137		MDM0137			MDM0137		
901.7	Hex. head bolt		2	MDM0042	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	MDM0555	
901.8	Hex. head bolt	F004-4P	4	MDM0698									
		F015-4P	4		MDM0625		MDM0625			MDM0625	MDM0625	MDM0625	
903.1	Hex. socket head bolt	EKK/ECP/PKK(25-1)/NKK(40-1)	5	MDM0043	MDM0043	MDM0043	MDM0043	MDM0043	MDM0043	MDM0043	MDM0043	MDM0043	Note 3
903.2	Hex. socket head bolt	F150/F185 (Note 4)	4			MDM0612		MDM0612				MDM0612	
908.1	Hex. socket head bolt		2	MDM0044	MDM0044	MDM0044	MDM0044	MDM0044	MDM0044	MDM0044	MDM0044	MDM0044	
942	Impeller pin		2	MDM0045	MDM0138	MDM0138	MDM0138	MDM0138	MDM0138	MDM0138	MDM0138	MDM0138	

Note 1: For MDM65, code No. is for TEFC motor type. Ask IWAKI if explosion proof or other type motor is mounted.

Note 2: Code No. is for TEFC motor type. Ask IWAKI if explosion proof or other type motor is mounted.

Note 3: For MDM25-1 PFA type, MDM40-1 NKK type and all models of EITFE.

Note 4: For safety increased motor.

Note 5: For 7.5kW safety increased motor except MDM65.

MDM25 Impeller parts list

Model	NO	Parts name	Impeller size code	Motor power	Q'ty/ unit	Parts code No.				
						PKK	EKK	ECF		
MDM25-1	230	Impeller	165		1	MDM0046	MDM0067	MDM0067		
			160		1	MDM0047	MDM0068	MDM0068		
			150		1	MDM0048	MDM0069	MDM0069		
			140		1	MDM0049	MDM0070	MDM0070		
			130		1	MDM0050	MDM0071	MDM0071		
			120		1	MDM0051	MDM0072	MDM0072		
			110		1	MDM0052	MDM0073	MDM0073		
			100		1	MDM0084	MDM0109	MDM0109		
			170	4P	1	MDM0628	MDM0632	MDM0632		
	230+ 314.2	Impeller ass'y	165		1	MDM0053	MDM0074	MDM0093		
			160		1	MDM0054	MDM0075	MDM0094		
			150		1	MDM0055	MDM0076	MDM0095		
			140		1	MDM0056	MDM0077	MDM0096		
			130		1	MDM0057	MDM0078	MDM0097		
			120		1	MDM0058	MDM0079	MDM0098		
			110		1	MDM0059	MDM0080	MDM0099		
			100		1	MDM0083	MDM0081	MDM0100		
			170	4P	1	MDM0629	MDM0633	MDM0637		
	230+ 310+ 314.2+ 314.4+ 859+ 942	Impeller/magnet capsule ass'y	165	1.5kW	1	MDM0060	MDM0085	MDM0101		
			160	1.5kW	1	MDM0061	MDM0086	MDM0102		
			150	1.5kW	1	MDM0062	MDM0087	MDM0103		
			140	1.5kW	1	MDM0063	MDM0088	MDM0104		
			130	1.5kW	1	MDM0064	MDM0089	MDM0105		
			120	1.5kW	1	MDM0065	MDM0090	MDM0106		
			110	1.5kW	1	MDM0066	MDM0091	MDM0107		
			100	1.5kW	1	MDM0082	MDM0092	MDM0108		
			165	2.2kW	1	MDM0060	MDM0085	MDM0101		
			160	2.2kW	1	MDM0061	MDM0086	MDM0102		
			150	2.2kW	1	MDM0062	MDM0087	MDM0103		
			140	2.2kW	1	MDM0063	MDM0088	MDM0104		
			130	2.2kW	1	MDM0064	MDM0089	MDM0105		
			120	2.2kW	1	MDM0065	MDM0090	MDM0106		
			110	2.2kW	1	MDM0066	MDM0091	MDM0107		
100			2.2kW	1	MDM0082	MDM0092	MDM0108			
170			0.4kW-4P	1	MDM0630	MDM0634	MDM0635			
170			0.75kW-4P	1	MDM0630	MDM0634	MDM0635			
MDM25-2			230	Impeller	195		1	MDM0139	MDM0163	MDM0163
					190		1	MDM0140	MDM0164	MDM0164
	180				1	MDM0141	MDM0165	MDM0165		
	170				1	MDM0142	MDM0166	MDM0166		
	160				1	MDM0143	MDM0167	MDM0167		
	150				1	MDM0144	MDM0168	MDM0168		
	140				1	MDM0145	MDM0169	MDM0169		
	130				1	MDM0146	MDM0170	MDM0170		
	200	4P			1	MDM0640	MDM0645	MDM0645		

Model	NO	Parts name	Impeller size code	Motor power	Q'ty/ unit	Parts code No.					
						PKK	EKK	ECF			
MDM25-2	230+ 314.2	Impeller ass'y	195		1	MDM0147	MDM0171	MDM0187			
			190		1	MDM0148	MDM0172	MDM0188			
			180		1	MDM0149	MDM0173	MDM0189			
			170		1	MDM0150	MDM0174	MDM0190			
			160		1	MDM0151	MDM0175	MDM0191			
			150		1	MDM0152	MDM0176	MDM0192			
			140		1	MDM0153	MDM0177	MDM0193			
			130		1	MDM0154	MDM0178	MDM0194			
			200	4P	1	MDM0641	MDM0646	MDM0650			
	230+ 310+ 314.2+ 314.4+ 859+ 942	Impeller/magnet capsule ass'y	195	3.7kW	1	MDM0155	MDM0179	MDM0195			
			190	3.7kW	1	MDM0156	MDM0180	MDM0196			
			180	3.7kW	1	MDM0157	MDM0181	MDM0197			
			170	3.7kW	1	MDM0158	MDM0182	MDM0198			
			160	3.7kW	1	MDM0159	MDM0183	MDM0199			
			150	3.7kW	1	MDM0160	MDM0184	MDM0200			
			140	3.7kW	1	MDM0161	MDM0185	MDM0201			
			130	3.7kW	1	MDM0162	MDM0186	MDM0202			
			195	5.5kW	1	MDM0155	MDM0179	MDM0195			
			190	5.5kW	1	MDM0156	MDM0180	MDM0196			
			180	5.5kW	1	MDM0157	MDM0181	MDM0197			
			170	5.5kW	1	MDM0158	MDM0182	MDM0198			
			160	5.5kW	1	MDM0159	MDM0183	MDM0199			
			150	5.5kW	1	MDM0160	MDM0184	MDM0200			
			140	5.5kW	1	MDM0161	MDM0185	MDM0201			
			130	5.5kW	1	MDM0162	MDM0186	MDM0202			
			195	7.5kW	1	MDM0556	MDM0564	MDM0572			
			190	7.5kW	1	MDM0557	MDM0565	MDM0573			
			180	7.5kW	1	MDM0558	MDM0566	MDM0574			
			170	7.5kW	1	MDM0559	MDM0567	MDM0575			
			160	7.5kW	1	MDM0560	MDM0568	MDM0576			
			150	7.5kW	1	MDM0561	MDM0569	MDM0577			
			140	7.5kW	1	MDM0562	MDM0570	MDM0578			
			130	7.5kW	1	MDM0563	MDM0571	MDM0579			
			200	1.5kW-4P	1	MDM0642	MDM0647	MDM0649			
			200	2.2kW-4P	1	MDM0642	MDM0647	MDM0649			
			200	3.7kW-4P	1	MDM0643	MDM0648	MDM0651			
			MDM25-3 (except high temp. type of PKK)	230	Impeller	225		1	MDM0740	MDM0764	MDM0764
						220		1	MDM0741	MDM0765	MDM0765
						210		1	MDM0742	MDM0766	MDM0766
						200		1	MDM0743	MDM0767	MDM0767
190		1				MDM0744	MDM0768	MDM0768			
180		1				MDM0745	MDM0769	MDM0769			
170		1				MDM0746	MDM0770	MDM0770			
160		1				MDM0747	MDM0771	MDM0771			
230+ 314.2	Impeller ass'y	225			1	MDM0853	MDM0772	MDM0918			
		220			1	MDM0854	MDM0773	MDM0919			
		210			1	MDM0855	MDM0774	MDM0920			
		200			1	MDM0856	MDM0775	MDM0921			
		190			1	MDM0857	MDM0776	MDM0922			

Model	NO	Parts name	Impeller size code	Motor power	Q'ty/ unit	Parts code No.		
						PKK	EKK	ECF
MDM25-3 (except high temp. type of PKK)	230+ 314.2	Impeller ass'y	180		1	MDM0858	MDM0777	MDM0923
			170		1	MDM0859	MDM0778	MDM0924
			160		1	MDM0860	MDM0779	MDM0925
	230+ 310+ 314.2+ 314.4+ 859+ 942	Impeller/magnet capsule ass'y	225	5.5kW	1	MDM0756	MDM0788	MDM0934
			220	5.5kW	1	MDM0757	MDM0789	MDM0935
			210	5.5kW	1	MDM0758	MDM0790	MDM0936
			200	5.5kW	1	MDM0759	MDM0791	MDM0937
			190	5.5kW	1	MDM0760	MDM0792	MDM0938
			180	5.5kW	1	MDM0761	MDM0793	MDM0939
			170	5.5kW	1	MDM0762	MDM0794	MDM0940
			160	5.5kW	1	MDM0763	MDM0795	MDM0941
			225	7.5kW	1	MDM0756	MDM0788	MDM0934
			220	7.5kW	1	MDM0757	MDM0789	MDM0935
			210	7.5kW	1	MDM0758	MDM0790	MDM0936
			200	7.5kW	1	MDM0759	MDM0791	MDM0937
			190	7.5kW	1	MDM0760	MDM0792	MDM0938
			180	7.5kW	1	MDM0761	MDM0793	MDM0939
			170	7.5kW	1	MDM0762	MDM0794	MDM0940
			160	7.5kW	1	MDM0763	MDM0795	MDM0941
			225	11kW	1	MDM0861	MDM0796	MDM0942
			220	11kW	1	MDM0862	MDM0797	MDM0943
			210	11kW	1	MDM0863	MDM0798	MDM0944
			200	11kW	1	MDM0864	MDM0799	MDM0945
			190	11kW	1	MDM0865	MDM0800	MDM0946
			180	11kW	1	MDM0866	MDM0801	MDM0947
			170	11kW	1	MDM0867	MDM0802	MDM0948
			160	11kW	1	MDM0868	MDM0803	MDM0949
			225	15kW	1	MDM0861	MDM0796	MDM0942
			220	15kW	1	MDM0862	MDM0797	MDM0943
			210	15kW	1	MDM0863	MDM0798	MDM0944
			200	15kW	1	MDM0864	MDM0799	MDM0945
			190	15kW	1	MDM0865	MDM0800	MDM0946
			180	15kW	1	MDM0866	MDM0801	MDM0947
			170	15kW	1	MDM0867	MDM0802	MDM0948
			160	15kW	1	MDM0868	MDM0803	MDM0949
			225	18.5kW	1	MDM0861	MDM0796	MDM0942
			220	18.5kW	1	MDM0862	MDM0797	MDM0943
			210	18.5kW	1	MDM0863	MDM0798	MDM0944
			200	18.5kW	1	MDM0864	MDM0799	MDM0945
			190	18.5kW	1	MDM0865	MDM0800	MDM0946
			180	18.5kW	1	MDM0866	MDM0801	MDM0947
			170	18.5kW	1	MDM0867	MDM0802	MDM0948
			160	18.5kW	1	MDM0868	MDM0803	MDM0949
			225	1.5kW-4P	1	MDM0748	MDM0780	MDM0926
			225	2.2kW-4P	1	MDM0748	MDM0780	MDM0926
			225	3.7kW-4P	1	MDM0756	MDM0788	MDM0934
			225	5.5kW-4P	1	MDM0861	MDM0796	MDM0942

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.	Remarks
						PKK-H	
MDM25-3 (for high temp. type of PKK)	230+ 859	Impeller/magnet capsule ass'y	225	5.5kW	1	MDM0812	Impeller and magnet capsule can not be separated because they are welded each other.
			220	5.5kW	1	MDM0813	
			210	5.5kW	1	MDM0814	
			200	5.5kW	1	MDM0815	
			190	5.5kW	1	MDM0816	
			180	5.5kW	1	MDM0817	
			170	5.5kW	1	MDM0818	
			160	5.5kW	1	MDM0819	
			225	7.5kW	1	MDM0812	
			220	7.5kW	1	MDM0813	
			210	7.5kW	1	MDM0814	
			200	7.5kW	1	MDM0815	
			190	7.5kW	1	MDM0816	
			180	7.5kW	1	MDM0817	
			170	7.5kW	1	MDM0818	
			160	7.5kW	1	MDM0819	
			225	11kW	1	MDM0820	
			220	11kW	1	MDM0821	
			210	11kW	1	MDM0822	
			200	11kW	1	MDM0823	
			190	11kW	1	MDM0824	
			180	11kW	1	MDM0825	
			170	11kW	1	MDM0826	
			160	11kW	1	MDM0827	
			225	15kW	1	MDM0820	
			220	15kW	1	MDM0821	
			210	15kW	1	MDM0822	
			200	15kW	1	MDM0823	
			190	15kW	1	MDM0824	
			180	15kW	1	MDM0825	
			170	15kW	1	MDM0826	
			160	15kW	1	MDM0827	
			225	18.5kW	1	MDM0820	
			220	18.5kW	1	MDM0821	
			210	18.5kW	1	MDM0822	
			200	18.5kW	1	MDM0823	
			190	18.5kW	1	MDM0824	
			180	18.5kW	1	MDM0825	
			170	18.5kW	1	MDM0826	
			160	18.5kW	1	MDM0827	
225	1.5kW-4P	1	MDM0804				
225	2.2kW-4P	1	MDM0804				
225	3.7kW-4P	1	MDM0812				
225	5.5kW-4P	1	MDM0820				

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.	Remarks
						PKK-H	
MDM25-3 (for high temp. type of PKK)	230+	Impeller/magnet capsule ass'y	225	5.5kW	1	MDM0836	
	310+		220	5.5kW	1	MDM0837	
	314.2+		210	5.5kW	1	MDM0838	
	314.4+		200	5.5kW	1	MDM0839	
	859+		190	5.5kW	1	MDM0840	
	942		180	5.5kW	1	MDM0841	
			170	5.5kW	1	MDM0842	
			160	5.5kW	1	MDM0843	
			225	7.5kW	1	MDM0836	
			220	7.5kW	1	MDM0837	
			210	7.5kW	1	MDM0838	
			200	7.5kW	1	MDM0839	
			190	7.5kW	1	MDM0840	
			180	7.5kW	1	MDM0841	
			170	7.5kW	1	MDM0842	
			160	7.5kW	1	MDM0843	
			225	11kW	1	MDM0844	
			220	11kW	1	MDM0845	
			210	11kW	1	MDM0846	
			200	11kW	1	MDM0847	
			190	11kW	1	MDM0848	
			180	11kW	1	MDM0849	
			170	11kW	1	MDM0850	
			160	11kW	1	MDM0851	
			225	15kW	1	MDM0844	
			220	15kW	1	MDM0845	
			210	15kW	1	MDM0846	
			200	15kW	1	MDM0847	
			190	15kW	1	MDM0848	
			180	15kW	1	MDM0849	
			170	15kW	1	MDM0850	
			160	15kW	1	MDM0851	
			225	18.5kW	1	MDM0844	
			220	18.5kW	1	MDM0845	
			210	18.5kW	1	MDM0846	
			200	18.5kW	1	MDM0847	
			190	18.5kW	1	MDM0848	
			180	18.5kW	1	MDM0849	
			170	18.5kW	1	MDM0850	
			160	18.5kW	1	MDM0851	
	225	1.5kW-4P	1	MDM0828			
	225	2.2kW-4P	1	MDM0828			
	225	3.7kW-4P	1	MDM0836			
	225	5.5kW-4P	1	MDM0844			

Note: Tell us pump model code and Mfg. No. when impeller is ordered because actual impeller size may not be the same as those shown here.

MDM40 Impeller parts list

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.		
						PKK/NKK	EKK	ECF
MDM40-1	230	Impeller	165		1	MDM0215	MDM0239	MDM0239
			160		1	MDM0216	MDM0240	MDM0240
			150		1	MDM0217	MDM0241	MDM0241
			145		1	MDM0218	MDM0242	MDM0242
			140		1	MDM0219	MDM0243	MDM0243
			130		1	MDM0220	MDM0244	MDM0244
			120		1	MDM0221	MDM0245	MDM0245
			110		1	MDM0222	MDM0246	MDM0246
			170	4P	1	MDM0654	MDM0659	MDM0659
	230+ 314.2	Impeller ass'y	165		1	MDM0223	MDM0247	MDM0263
			160		1	MDM0224	MDM0248	MDM0264
			150		1	MDM0225	MDM0249	MDM0265
			145		1	MDM0226	MDM0250	MDM0266
			140		1	MDM0227	MDM0251	MDM0267
			130		1	MDM0228	MDM0252	MDM0268
			120		1	MDM0229	MDM0253	MDM0269
			110		1	MDM0230	MDM0254	MDM0270
			170	4P	1	MDM0655	MDM0668	MDM0664
	230+ 310+ 314.2+ 314.4+ 859+ 942	Impeller/magnet capsule ass'y	165	3.7kW	1	MDM0231	MDM0255	MDM0271
			160	3.7kW	1	MDM0232	MDM0256	MDM0272
			150	3.7kW	1	MDM0233	MDM0257	MDM0273
			145	3.7kW	1	MDM0234	MDM0258	MDM0274
			140	3.7kW	1	MDM0235	MDM0259	MDM0275
			130	3.7kW	1	MDM0236	MDM0260	MDM0276
			120	3.7kW	1	MDM0237	MDM0261	MDM0277
			110	3.7kW	1	MDM0238	MDM0262	MDM0278
			165	5.5kW	1	MDM0231	MDM0255	MDM0271
			160	5.5kW	1	MDM0232	MDM0256	MDM0272
			150	5.5kW	1	MDM0233	MDM0257	MDM0273
			145	5.5kW	1	MDM0234	MDM0258	MDM0274
			140	5.5kW	1	MDM0235	MDM0259	MDM0275
			130	5.5kW	1	MDM0236	MDM0260	MDM0276
			120	5.5kW	1	MDM0237	MDM0261	MDM0277
			110	5.5kW	1	MDM0238	MDM0262	MDM0278
			165	7.5kW	1	MDM0580	MDM0588	MDM0596
			160	7.5kW	1	MDM0581	MDM0589	MDM0597
			150	7.5kW	1	MDM0582	MDM0590	MDM0598
			145	7.5kW	1	MDM0583	MDM0591	MDM0599
			140	7.5kW	1	MDM0584	MDM0592	MDM0600
			130	7.5kW	1	MDM0585	MDM0593	MDM0601
120			7.5kW	1	MDM0586	MDM0594	MDM0602	
110			7.5kW	1	MDM0587	MDM0595	MDM0603	
170			1.5kW-4P	1	MDM0656	MDM0661	MDM0663	
170			2.2kW-4P	1	MDM0656	MDM0661	MDM0663	
170			3.7kW-4P	1	MDM0657	MDM0662	MDM0665	

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.		
						PKK	EKK	ECF
MDM40-2 (except high temp. type of PKK)	230	Impeller	225		1	MDM0740	MDM0764	MDM0764
			220		1	MDM0741	MDM0765	MDM0765
			210		1	MDM0742	MDM0766	MDM0766
			200		1	MDM0743	MDM0767	MDM0767
			190		1	MDM0744	MDM0768	MDM0768
			180		1	MDM0745	MDM0769	MDM0769
			170		1	MDM0746	MDM0770	MDM0770
			160		1	MDM0747	MDM0771	MDM0771
	230+ 314.2	Impeller ass'y	225		1	MDM0853	MDM0772	MDM0918
			220		1	MDM0854	MDM0773	MDM0919
			210		1	MDM0855	MDM0774	MDM0920
			200		1	MDM0856	MDM0775	MDM0921
			190		1	MDM0857	MDM0776	MDM0922
			180		1	MDM0858	MDM0777	MDM0923
			170		1	MDM0859	MDM0778	MDM0924
			160		1	MDM0860	MDM0779	MDM0925
	230+ 310+ 314.2+ 314.4+ 859+ 942	Impeller/magnet capsule ass'y	225	5.5kW	1	MDM0756	MDM0788	MDM0934
			220	5.5kW	1	MDM0757	MDM0789	MDM0935
			210	5.5kW	1	MDM0758	MDM0790	MDM0936
			200	5.5kW	1	MDM0759	MDM0791	MDM0937
			190	5.5kW	1	MDM0760	MDM0792	MDM0938
			180	5.5kW	1	MDM0761	MDM0793	MDM0939
			170	5.5kW	1	MDM0762	MDM0794	MDM0940
			160	5.5kW	1	MDM0763	MDM0795	MDM0941
			225	7.5kW	1	MDM0756	MDM0788	MDM0934
			220	7.5kW	1	MDM0757	MDM0789	MDM0935
			210	7.5kW	1	MDM0758	MDM0790	MDM0936
			200	7.5kW	1	MDM0759	MDM0791	MDM0937
			190	7.5kW	1	MDM0760	MDM0792	MDM0938
			180	7.5kW	1	MDM0761	MDM0793	MDM0939
			170	7.5kW	1	MDM0762	MDM0794	MDM0940
			160	7.5kW	1	MDM0763	MDM0795	MDM0941
			225	11kW	1	MDM0861	MDM0796	MDM0942
			220	11kW	1	MDM0862	MDM0797	MDM0943
			210	11kW	1	MDM0863	MDM0798	MDM0944
			200	11kW	1	MDM0864	MDM0799	MDM0945
			190	11kW	1	MDM0865	MDM0800	MDM0946
			180	11kW	1	MDM0866	MDM0801	MDM0947
			170	11kW	1	MDM0867	MDM0802	MDM0948
			160	11kW	1	MDM0868	MDM0803	MDM0949
			225	15kW	1	MDM0861	MDM0796	MDM0942
			220	15kW	1	MDM0862	MDM0797	MDM0943
210			15kW	1	MDM0863	MDM0798	MDM0944	
200			15kW	1	MDM0864	MDM0799	MDM0945	
190			15kW	1	MDM0865	MDM0800	MDM0946	
180			15kW	1	MDM0866	MDM0801	MDM0947	
170			15kW	1	MDM0867	MDM0802	MDM0948	
160			15kW	1	MDM0868	MDM0803	MDM0949	

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.		
						PKK	EKK	ECF
MDM40-2 (except high temp. type of PKK)	230+	Impeller/magnet capsule ass'y	225	18.5kW	1	MDM0861	MDM0796	MDM0942
	310+		220	18.5kW	1	MDM0862	MDM0797	MDM0943
	314.2+		210	18.5kW	1	MDM0863	MDM0798	MDM0944
	314.4+		200	18.5kW	1	MDM0864	MDM0799	MDM0945
	859+		190	18.5kW	1	MDM0865	MDM0800	MDM0946
	942		180	18.5kW	1	MDM0866	MDM0801	MDM0947
			170	18.5kW	1	MDM0867	MDM0802	MDM0948
			160	18.5kW	1	MDM0868	MDM0803	MDM0949
			225	1.5kW-4P	1	MDM0748	MDM0780	MDM0926
			225	2.2kW-4P	1	MDM0748	MDM0780	MDM0926
			225	3.7kW-4P	1	MDM0756	MDM0788	MDM0934
			225	5.5kW-4P	1	MDM0861	MDM0796	MDM0942

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.	Remarks
						PKK-H	
MDM40-2 (for high temp. type of PKK)	230+ 859	Impeller/magnet capsule ass'y	225	5.5kW	1	MDM0812	Impeller and magnet capsule can not be separated because they are welded each other.
			220	5.5kW	1	MDM0813	
			210	5.5kW	1	MDM0814	
			200	5.5kW	1	MDM0815	
			190	5.5kW	1	MDM0816	
			180	5.5kW	1	MDM0817	
			170	5.5kW	1	MDM0818	
			160	5.5kW	1	MDM0819	
			225	7.5kW	1	MDM0812	
			220	7.5kW	1	MDM0813	
			210	7.5kW	1	MDM0814	
			200	7.5kW	1	MDM0815	
			190	7.5kW	1	MDM0816	
			180	7.5kW	1	MDM0817	
			170	7.5kW	1	MDM0818	
			160	7.5kW	1	MDM0819	
			225	11kW	1	MDM0820	
			220	11kW	1	MDM0821	
			210	11kW	1	MDM0822	
			200	11kW	1	MDM0823	
			190	11kW	1	MDM0824	
			180	11kW	1	MDM0825	
			170	11kW	1	MDM0826	
			160	11kW	1	MDM0827	
			225	15kW	1	MDM0820	
			220	15kW	1	MDM0821	
			210	15kW	1	MDM0822	
			200	15kW	1	MDM0823	
190	15kW	1	MDM0824				
180	15kW	1	MDM0825				
170	15kW	1	MDM0826				
160	15kW	1	MDM0827				

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.	Remarks
						PKK-H	
MDM40-2 (for high temp. type of PKK)	230+ 859	Impeller/magnet capsule ass'y	225	18.5kW	1	MDM0820	
			220	18.5kW	1	MDM0821	
			210	18.5kW	1	MDM0822	
			200	18.5kW	1	MDM0823	
			190	18.5kW	1	MDM0824	
			180	18.5kW	1	MDM0825	
			170	18.5kW	1	MDM0826	
			160	18.5kW	1	MDM0827	
			225	1.5kW-4P	1	MDM0804	
			225	2.2kW-4P	1	MDM0804	
			225	3.7kW-4P	1	MDM0812	
			225	5.5kW-4P	1	MDM0820	
	230+ 310+ 314.2+ 314.4+ 859+ 942	Impeller/magnet capsule ass'y	225	5.5kW	1	MDM0836	
			220	5.5kW	1	MDM0837	
			210	5.5kW	1	MDM0838	
			200	5.5kW	1	MDM0839	
			190	5.5kW	1	MDM0840	
			180	5.5kW	1	MDM0841	
			170	5.5kW	1	MDM0842	
			160	5.5kW	1	MDM0843	
			225	7.5kW	1	MDM0836	
			220	7.5kW	1	MDM0837	
			210	7.5kW	1	MDM0838	
			200	7.5kW	1	MDM0839	
			190	7.5kW	1	MDM0840	
			180	7.5kW	1	MDM0841	
			170	7.5kW	1	MDM0842	
			160	7.5kW	1	MDM0843	
			225	11kW	1	MDM0844	
			220	11kW	1	MDM0845	
			210	11kW	1	MDM0846	
			200	11kW	1	MDM0847	
			190	11kW	1	MDM0848	
			180	11kW	1	MDM0849	
			170	11kW	1	MDM0850	
			160	11kW	1	MDM0851	
			225	15kW	1	MDM0844	
			220	15kW	1	MDM0845	
			210	15kW	1	MDM0846	
			200	15kW	1	MDM0847	
			190	15kW	1	MDM0848	
			180	15kW	1	MDM0849	
170	15kW	1	MDM0850				
160	15kW	1	MDM0851				
225	18.5kW	1	MDM0844				
220	18.5kW	1	MDM0845				
210	18.5kW	1	MDM0846				
200	18.5kW	1	MDM0847				

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.	Remarks
						PKK-H	
MDM40-2 (for high temp. type of PKK)	230+	Impeller/magnet capsule ass'y	190	18.5kW	1	MDM0848	
	310+		180	18.5kW	1	MDM0849	
	314.2+		170	18.5kW	1	MDM0850	
	314.4+		160	18.5kW	1	MDM0851	
	859+		225	1.5kW-4P	1	MDM0828	
	942		225	2.2kW-4P	1	MDM0828	
			225	3.7kW-4P	1	MDM0836	
			225	5.5kW-4P	1	MDM0844	

Note: Tell us pump model code and Mfg. No. when impeller is ordered because actual impeller size may not be the same as those shown here.

MDM50 Impeller parts list

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.		
						PKK	EKK	ECF
MDM50-1	230	Impeller	165		1	MDM0379	MDM0481	MDM0481
			160		1	MDM0475	MDM0482	MDM0482
			150		1	MDM0476	MDM0483	MDM0483
			140		1	MDM0477	MDM0484	MDM0484
			130		1	MDM0478	MDM0485	MDM0485
			120		1	MDM0479	MDM0486	MDM0486
			110		1	MDM0480	MDM0487	MDM0487
			170	4P	1	MDM0669	MDM0674	MDM0674
	230+ 314.2	Impeller ass'y	165		1	MDM0296	MDM0324	MDM0345
			160		1	MDM0297	MDM0325	MDM0346
			150		1	MDM0298	MDM0326	MDM0347
			140		1	MDM0299	MDM0327	MDM0348
			130		1	MDM0300	MDM0328	MDM0349
			120		1	MDM0301	MDM0329	MDM0350
			110		1	MDM0302	MDM0330	MDM0351
			170	4P	1	MDM0670	MDM0675	MDM0679
	230+ 310+ 314.2+ 314.4+ 859+ 942	Impeller/magnet capsule ass'y	165	3.7kW	1	MDM0303	MDM0331	MDM0352
			160	3.7kW	1	MDM0304	MDM0332	MDM0353
			150	3.7kW	1	MDM0305	MDM0333	MDM0354
			140	3.7kW	1	MDM0306	MDM0334	MDM0355
			130	3.7kW	1	MDM0307	MDM0335	MDM0356
			120	3.7kW	1	MDM0308	MDM0336	MDM0357
			110	3.7kW	1	MDM0309	MDM0337	MDM0358
			165	5.5kW	1	MDM0303	MDM0331	MDM0352
			160	5.5kW	1	MDM0304	MDM0332	MDM0353
			150	5.5kW	1	MDM0305	MDM0333	MDM0354
			140	5.5kW	1	MDM0306	MDM0334	MDM0355
			130	5.5kW	1	MDM0307	MDM0335	MDM0356
			120	5.5kW	1	MDM0308	MDM0336	MDM0357
			110	5.5kW	1	MDM0309	MDM0337	MDM0358
			165	7.5kW	1	MDM0310	MDM0338	MDM0359
			160	7.5kW	1	MDM0311	MDM0339	MDM0360
			150	7.5kW	1	MDM0312	MDM0340	MDM0361
140			7.5kW	1	MDM0313	MDM0341	MDM0362	
130			7.5kW	1	MDM0314	MDM0342	MDM0363	
120			7.5kW	1	MDM0315	MDM0343	MDM0364	
110	7.5kW	1	MDM0316	MDM0344	MDM0365			
170	1.5kW-4P	1	MDM0671	MDM0676	MDM0678			
170	2.2kW-4P	1	MDM0671	MDM0676	MDM0678			
170	3.7kW-4P	1	MDM0672	MDM0677	MDM0680			

Note: Tell us pump model code and Mfg. No. when impeller is ordered because actual impeller size may not be the same as those shown here.

MDM65 Impeller parts list

Model	NO	Parts name	Impeller size	Motor power	Q'ty/ unit	Parts code No.		
						PKK	EKK	ECF
MDM65-1	230	Impeller	165		1	MDM0289	MDM0317	MDM0317
			160		1	MDM0290	MDM0318	MDM0318
			150		1	MDM0291	MDM0319	MDM0319
			140		1	MDM0292	MDM0320	MDM0320
			130		1	MDM0293	MDM0321	MDM0321
			120		1	MDM0294	MDM0322	MDM0322
			110		1	MDM0295	MDM0323	MDM0323
			170	4P	1	MDM0683	MDM0689	MDM0689
	230+ 314.2	Impeller ass'y	165		1	MDM0380	MDM0408	MDM0436
			160		1	MDM0381	MDM0409	MDM0437
			150		1	MDM0382	MDM0410	MDM0438
			140		1	MDM0383	MDM0411	MDM0439
			130		1	MDM0384	MDM0412	MDM0440
			120		1	MDM0385	MDM0413	MDM0441
			110		1	MDM0386	MDM0414	MDM0442
			170	4P	1	MDM0684	MDM0690	MDM0695
	230+ 310+ 314.2+ 314.4+ 859+ 942	Impeller/magnet capsule ass'y	165	5.5kW	1	MDM0394	MDM0422	MDM0450
			160	5.5kW	1	MDM0395	MDM0423	MDM0451
			150	5.5kW	1	MDM0396	MDM0424	MDM0452
			140	5.5kW	1	MDM0397	MDM0425	MDM0453
			130	5.5kW	1	MDM0398	MDM0426	MDM0454
			120	5.5kW	1	MDM0399	MDM0427	MDM0455
			110	5.5kW	1	MDM0400	MDM0428	MDM0456
			165	7.5kW	1	MDM0394	MDM0422	MDM0450
			160	7.5kW	1	MDM0395	MDM0423	MDM0451
			150	7.5kW	1	MDM0396	MDM0424	MDM0452
			140	7.5kW	1	MDM0397	MDM0425	MDM0453
			130	7.5kW	1	MDM0398	MDM0426	MDM0454
			120	7.5kW	1	MDM0399	MDM0427	MDM0455
			110	7.5kW	1	MDM0400	MDM0428	MDM0456
			165	11kW	1	MDM0401	MDM0429	MDM0457
			160	11kW	1	MDM0402	MDM0430	MDM0458
			150	11kW	1	MDM0403	MDM0431	MDM0459
			140	11kW	1	MDM0404	MDM0432	MDM0460
			130	11kW	1	MDM0405	MDM0433	MDM0461
			120	11kW	1	MDM0406	MDM0434	MDM0462
			110	11kW	1	MDM0407	MDM0435	MDM0463
			165	15kW	1	MDM0401	MDM0429	MDM0457
			160	15kW	1	MDM0402	MDM0430	MDM0458
			150	15kW	1	MDM0403	MDM0431	MDM0459
			140	15kW	1	MDM0404	MDM0432	MDM0460
			130	15kW	1	MDM0405	MDM0433	MDM0461
120			15kW	1	MDM0406	MDM0434	MDM0462	
110			15kW	1	MDM0407	MDM0435	MDM0463	
170			1.5kW-4P	1	MDM0685	MDM0691	MDM0694	
170			2.2kW-4P	1	MDM0685	MDM0691	MDM0694	
170			3.7kW-4P	1	MDM0686	MDM0692	MDM0696	
170			5.5kW-4P	1	MDM0687	MDM0693	MDM0697	

Note: Tell us pump model code and Mfg. No. when impeller is ordered because actual impeller size may not be the same as shown here.

16. Mass of pump

Model	Output (kW)	Total mass with motor & base-plate (kg)	Total mass with motor & without baseplate (kg)	Mass of Motor (kg)
MDM25-1	1.5	85	60	18
	2.2	85	60	19
MDM25-2	3.7	120	95	31
	5.5	140	110	44
	7.5	145	115	49
MDM-25-3	5.5	145	115	44
	7.5	150	120	49
	11	220	170	85
	15	230	180	91
	18.5	230	180	91
MDM40-1	3.7	115	90	31
	5.5	135	105	44
	7.5	140	110	49
MDM40-2	5.5	150	120	44
	7.5	155	125	49
	11	225	175	85
	15	235	185	91
	18.5	235	185	91
MDM50-1	3.7	120	90	31
	5.5	135	105	44
	7.5	140	110	49
MDM65-1	5.5	140	115	44
	7.5	145	120	49
	11	215	170	85
	15	220	175	91

Note 1. Motor mass is based on TEFC outdoor motor made by HITACHI.

Note 2. 18.5kW motor is only for 60Hz.



IWAKI CO.,LTD. 6-6 Kanda-Sudacho 2-chome Chiyoda-ku Tokyo 101-8558 Japan
 TEL:(81)3 3254 2935 FAX:3 3252 8892(<http://www.iwakupumps.jp>)

()Country codes

Australia	IWAKI Pumps Australia Pty. Ltd.	TEL:(61)2 9899 2411	FAX: 2 9899 2421	Italy	IWAKI Italia S.R.L.	TEL:(39)0444 371115	FAX: 0444 336350
Austria	IWAKI EUROPE GmbH	TEL:(49)2154 9254 0	FAX: 2154 9254 48	Korea	IWAKI Korea Co.,Ltd.	TEL:(82)2 2630 4800	FAX: 2 2630 4801
Belgium	IWAKI Belgium n.v.	TEL:(32)1367 0200	FAX: 1367 2030	Malaysia	IWAKIm Sdn. Bhd.	TEL:(60)3 7803 8807	FAX: 3 7803 4800
China	IWAKI Pumps (Shanghai) Co., Ltd.	TEL:(86)21 6272 7502	FAX: 21 6272 6929	Norway	IWAKI Norge AS	TEL:(47)23 38 49 00	FAX: 23 38 49 01
China	IWAKI Pumps (Guandong) Co., Ltd.	TEL:(86)750 3866228	FAX: 750 3866278	Singapore	IWAKI Singapore Pte. Ltd.	TEL:(65)6316 2028	FAX: 6316 3221
China	GFTZIWAKI Engineering & Trading (Guangzhou)	TEL:(86)20 8435 0603	FAX: 20 8435 9181	Spain	IWAKI Iberica Pumps, S.A.	TEL:(34)943 630030	FAX: 943 628799
China	GFTZIWAKI Engineering & Trading (Beijing)	TEL:(86)10 6442 7713	FAX: 10 6442 7712	Sweden	IWAKI Sverige AB	TEL:(46)8 511 72900	FAX: 8 511 72922
Denmark	IWAKI Nordic A/S	TEL:(45)48 24 2345	FAX: 48 24 2346	Switzerland	IWAKI (Schweiz) AG	TEL:(41)26 674 9300	FAX: 26 674 9302
Finland	IWAKI Suomi Oy	TEL:(358)9 2745810	FAX: 9 2742715	Taiwan	IWAKI Pumps Taiwan Co., Ltd.	TEL:(886)2 8227 6900	FAX: 2 8227 6818
France	IWAKI France S.A.	TEL:(33)1 69 63 33 70	FAX: 1 64 49 92 73	Taiwan	IWAKI Pumps Taiwan (Hsin-chu) Co., Ltd.	TEL:(886)3 573 5797	FAX: (886)3 573 5798
Germany	IWAKI EUROPE GmbH	TEL:(49)2154 9254 0	FAX: 2154 9254 48	Thailand	IWAKI (Thailand) Co.,Ltd.	TEL:(66)2 322 2471	FAX: 2 322 2477
Holland	IWAKI EUROPE NL Branch	TEL:(31)547 293 160	FAX: 547 292 332	U.K.	IWAKI Pumps (UK) LTD.	TEL:(44)1743 231363	FAX: 1743 366507
Hong Kong	IWAKI Pumps Co., Ltd.	TEL:(852)2 607 1168	FAX: 2 607 1000	U.S.A.	IWAKI AMERICA Inc.	TEL:(1)508 429 1440	FAX: 508 429 1386
Indonesia	IWAKI Singapore (Indonesia Branch)	TEL:(62)21 690 6606	FAX: 21 690 6612	Vietnam	IWAKI pumps Vietnam Co.,Ltd.	TEL:(84)613 933456	FAX: 613 933399